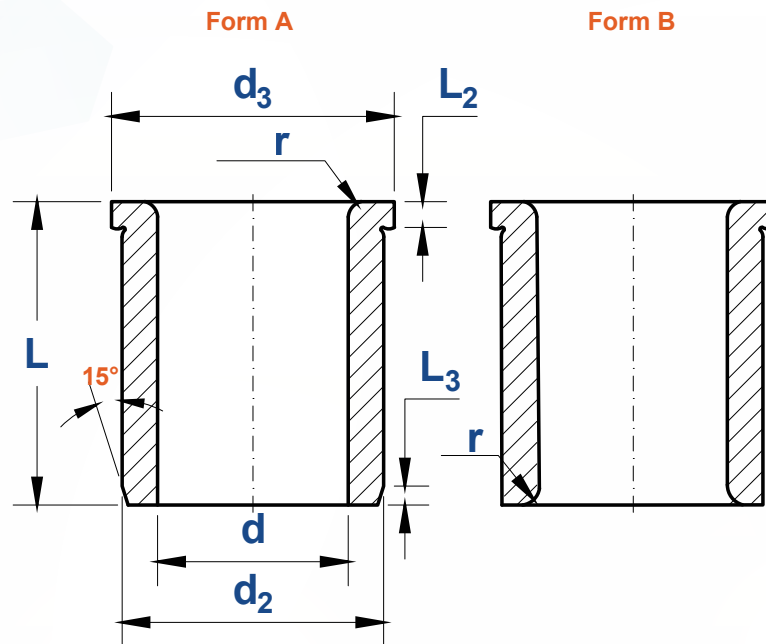




Nominal Diameter d		d≥1	1<d≤1.8	1.8<d≤2.6	2.6<d≤3.3	3.3<d≤4	4<d≤5	5<d≤6	6<d≤8	8<d≤10	10<d≤12	12<d≤15	15<d≤18	18<d≤22
L	short	6	6	6	8	8	8	10	10	12	12	16	16	20
	medium	9	9	9	12	12	12	16	16	20	20	28	28	36
	long	/	/	/	16	16	16	20	20	25	25	36	36	45
d ₂	Nominal Size	3	4	5	6	7	8	10	12	15	18	22	26	30
	max	3.01	4.016	5.016	6.016	7.019	8.019	10.019	12.023	15.023	18.023	22.028	26.028	30.028
	min	3.004	4.008	5.008	6.008	7.01	8.01	10.01	12.012	15.012	18.012	22.015	26.015	30.015
d ₃		6	7	8	9	10	11	13	15	18	22	26	30	34
L ₂		2	2	2	2.5	2.5	2.5	3	3	3	4	4	4	5
L ₃		1	1	1	1	1	1	1.25	1.25	1.5	1.5	1.5	1.5	2.5
r		1	1	1	1	1	1	1.5	1.5	2	2	2	2	3

Nominal Diameter d		22<d≤26	26<d≤30	30<d≤35	35<d≤42	42<d≤48	48<d≤55	55<d≤63	63<d≤70	70<d≤78	78<d≤85	85<d≤95	95<d≤105
L	short	20	25	25	30	30	30	35	35	40	40	45	45
	medium	36	45	45	56	56	56	67	67	78	78	89	89
	long	45	56	56	67	67	67	78	78	105	105	112	112
d ₂	Nominal Size	35	42	48	55	62	70	78	85	95	105	115	125
	max	35.033	42.033	48.033	55.039	62.039	70.039	78.039	85.045	95.045	105.045	115.045	125.052
	min	35.017	42.017	48.017	55.02	62.02	70.02	78.02	85.023	95.023	105.023	115.023	125.027
d ₃		39	46	52	59	66	74	82	90	100	110	120	130
L ₂		5	5	5	5	6	6	6	6	6	6	6	6
L ₃		2.5	2.5	2.5	3	3	3	3	3	3	3	3	3
r		3	3	3	3.5	3.5	3.5	4	4	4	4	4	4