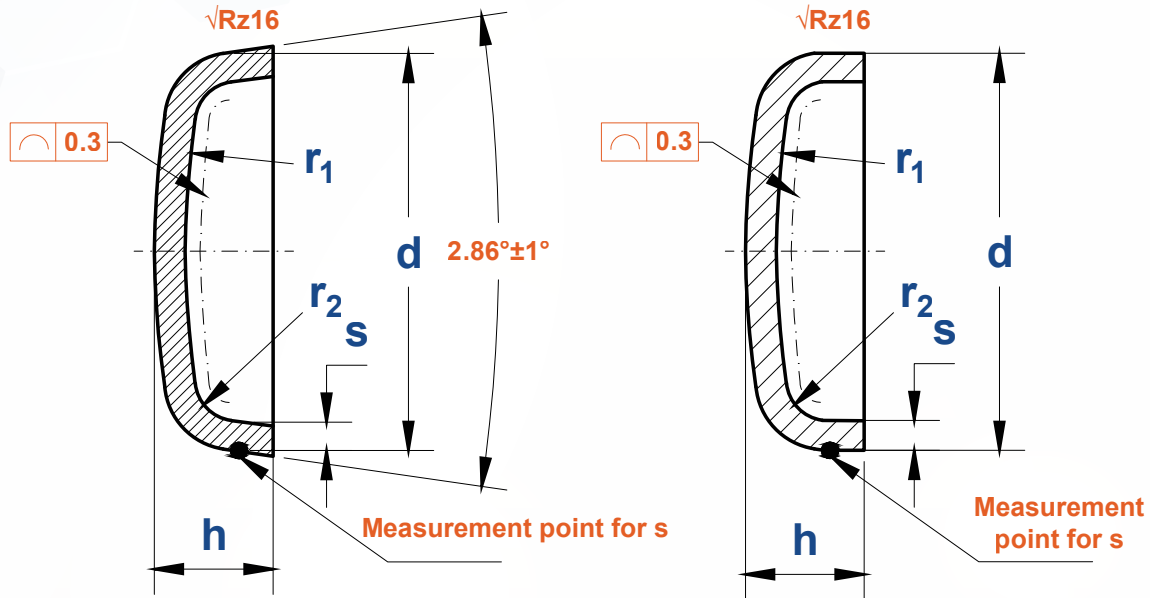




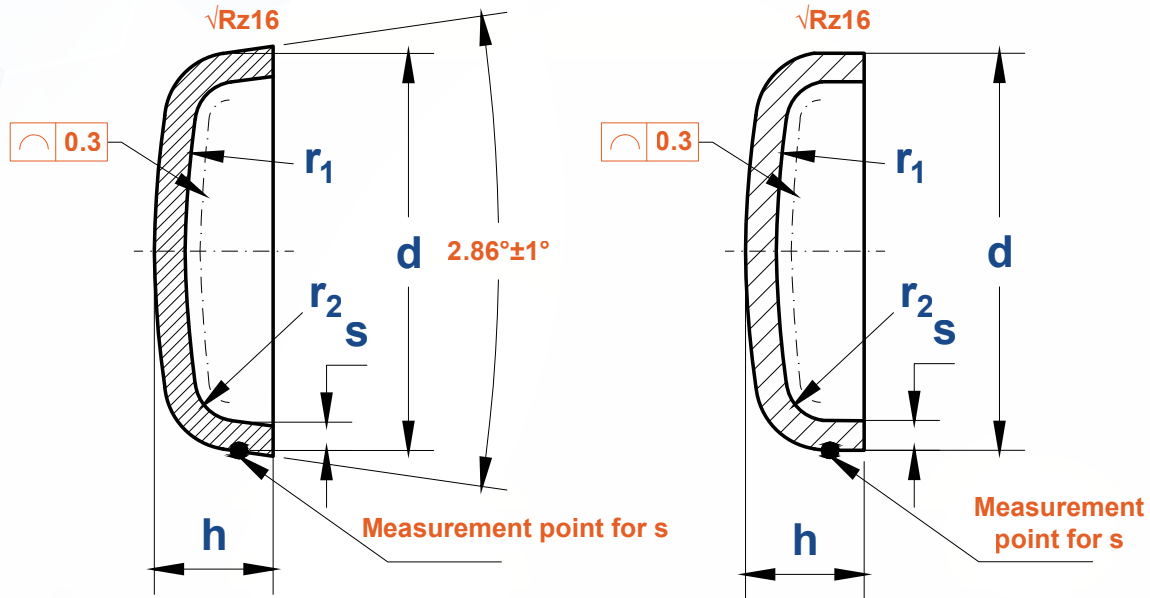
Screw Thread d		8	10	12	14	15	16	18	20	22	24
d	max	8.155	10.155	12.2	14.2	15.22	16.22	18.22	20.272	22.272	24.272
	min	8.097	10.097	12.13	14.13	15.15	16.15	18.15	20.188	22.188	24.188
h	Nominal Size (js)	3	3	4	5	5	5	6	6	7	7
	max	3.3	3.3	4.375	5.375	5.375	5.375	6.375	6.375	7.45	7.45
	min	2.7	2.7	3.625	4.625	4.625	4.625	5.625	5.625	6.55	6.55
r_1		20	25	30	35	38	40	45	50	55	60
r_2		1	1	1	1	1	1	1	1	1.6	1.6
s	Nominal Size	0.75	0.75	1	1	1	1	1	1	1.6	1.6
	max	0.9	0.9	1.15	1.15	1.15	1.15	1.15	1.15	1.75	1.75
	min	0.6	0.6	0.85	0.85	0.85	0.85	0.85	0.85	1.45	1.45
per 1000 units≈kg		0.72	0.97	2	2.98	3.2	3.55	4.83	5.55	10.8	12.3

①, Material:

a) Steel DC03 Standard DIN EN 10130, DIN EN 10139; Strength class (material): at the choice of the manufacturer.

b) Other materials by agreement.

c) Other strength classes or certain strength properties by agreement.



Screw Thread d		25	28	30	36	40	42	45	50	56	63
d	max	25.302	28.302	30.302	36.374	40.374	42.425	45.425	50.425	56.525	63.525
	min	25.218	28.218	30.218	36.274	40.274	42.325	45.325	50.325	56.405	63.405
h	Nominal Size (js)	8	9	9	11	12	13	14	15	17	19
	max	8.45	9.45	9.45	11.55	12.55	13.55	14.55	15.55	17.55	19.65
	min	7.55	8.55	8.55	10.45	11.45	12.45	13.45	14.45	16.45	18.35
r ₁		60	70	75	90	100	105	110	125	140	160
r ₂		1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	2.5	2.5
s	Nominal Size	1.6	1.6	1.6	1.6	1.6	1.6	1.6	1.6	2	2
	max	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	2.15	2.15
	min	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.45	1.85	1.85
per 1000 units≈kg		14.3	18.2	20	29.9	36.7	41.7	48.3	58.6	91.2	116

①, Material:

a) Steel DC03 Standard DIN EN 10130, DIN EN 10139; Strength class (material): at the choice of the manufacturer.

b) Other materials by agreement.

c) Other strength classes or certain strength properties by agreement.