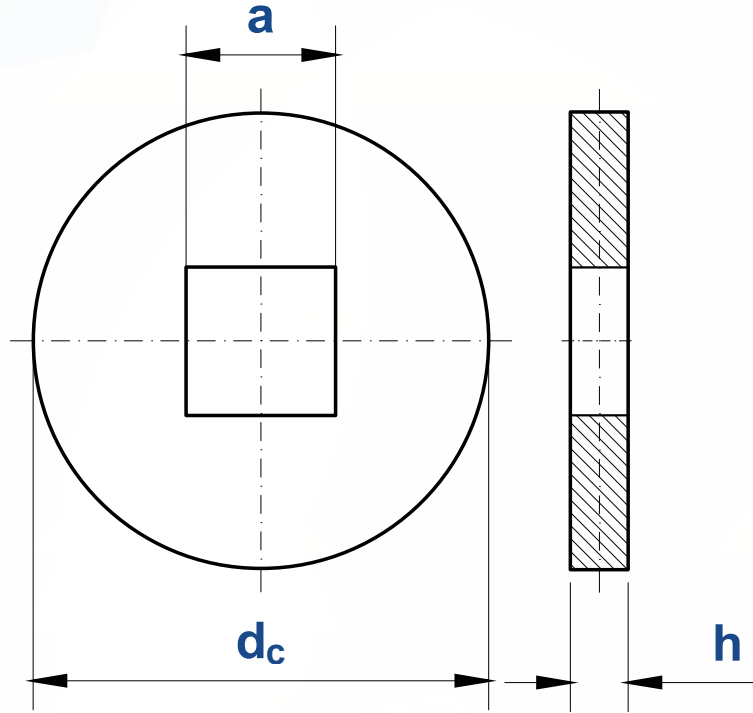




Screw Thread d		M5	M6	M8	M10	M12	M16	M20	M22
a	min=nominal size	5.5	6.6	9	11	14	18	22	24
	max	5.8	6.96	9.36	11.43	14.43	18.7	22.84	24.84
d _c	max=nominal size	18	22	28	34	44	56	72	80
	min	16.9	20.7	26.7	32.4	42.4	54.1	70.1	78.1
h	Nominal Size	2	2	3	3	4	5	6	6
	max	2.3	2.3	3.6	3.6	4.6	6	7	7
	min	1.7	1.7	2.4	2.4	3.4	4	5	5
per 1000 units ≈ kg		3.52	5.28	12.6	18.5	41.6	84	169	210

①, Material: Steel, Hardness 100 HV, Hard class 100 HV to 250 HV
for nominal thicknesses h > 1.2 HV 30