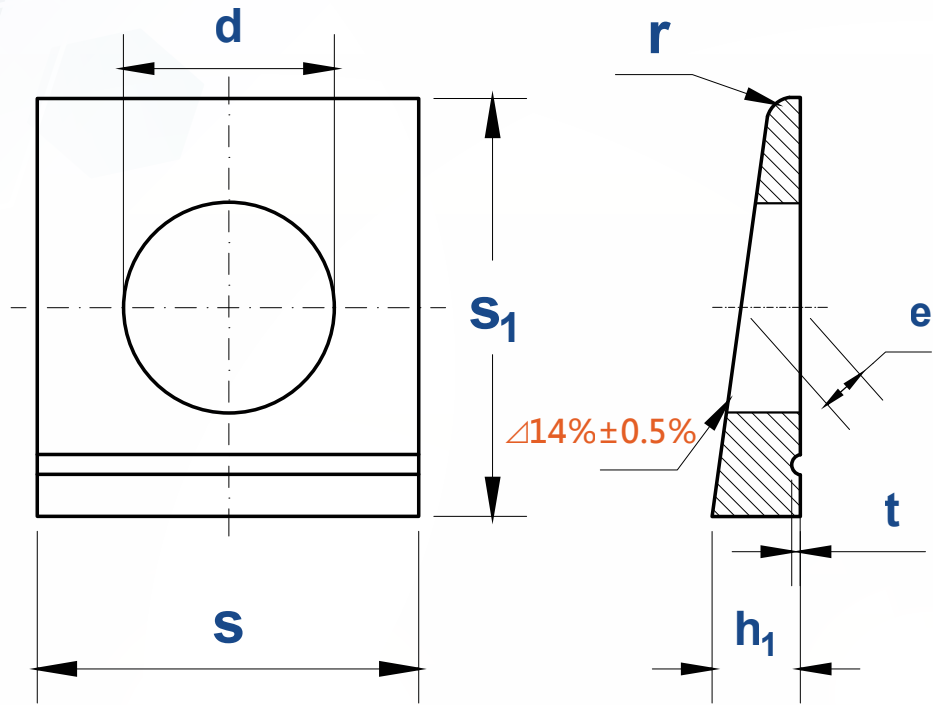




Nominal Diameter		9	11	13.5	17.5	22	24	26	30
For Nominal Thread Diameter		M8	M10	M12	M16	M20	M22	M24	M27
d	min=nominal size	9	11	13.5	17.5	22	24	26	30
	max	9.36	11.43	13.93	17.93	22.52	24.52	26.52	30.52
s	Nominal Size	22	22	26	32	40	44	56	56
	min	20	20	24	29.5	37.5	41.5	53	53
	max	24	24	28	34.5	42.5	46.5	59	59
s₁	Nominal Size	22	22	30	36	44	50	56	56
	min	21.35	21.35	29.35	35.2	43.2	49.2	55.05	55.05
	max	22.65	22.65	30.65	36.8	44.8	50.8	56.95	56.95
e	min	3.05	3.05	4.1	5	6.1	6.5	6.9	6.9
h₁	Nominal Size	4.6	4.6	6.2	7.5	9.2	10	10.8	10.8
	min	3.6	3.6	5	6.3	8	8.8	9.3	9.3
	max	5.6	5.6	7.4	8.7	10.4	11.2	12.3	12.3
r	≈	1.2	1.2	1.6	2	2.4	2.4	2.4	2.4
t	≈	0.5	0.5	0.7	0.8	0.9	1	1	1
per 1000 units ≈ kg		10.2	9.4	20.1	35.6	67	90	143	133