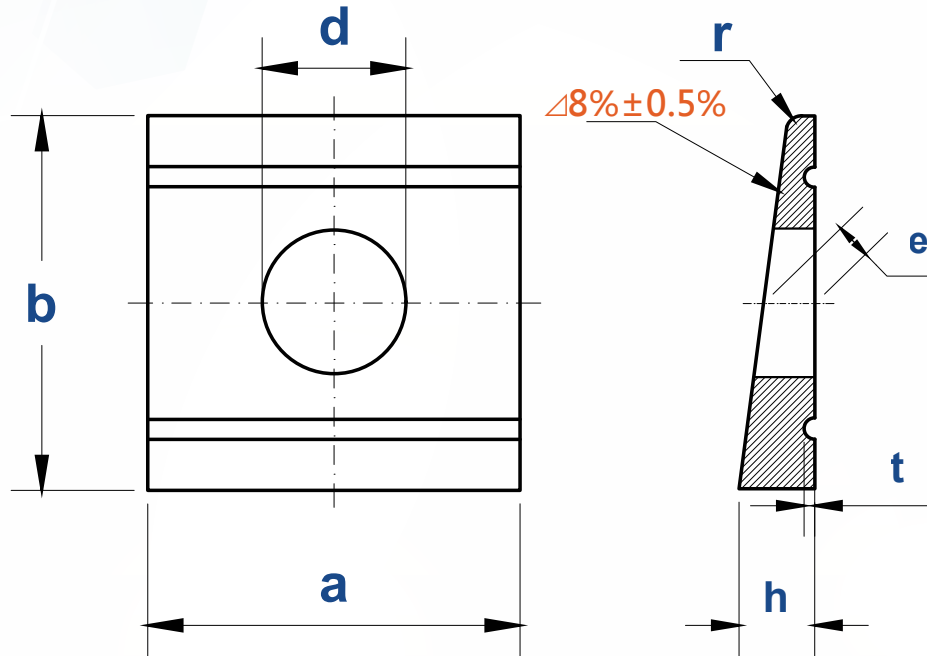




For Nominal Thread Diameter		M8	M10	M12	M16	M20	M22	M24	M24	M27	M27
d	min	9	11	14	18	22	24	26	26	30	30
	max	9.36	11.43	14.43	18.43	22.52	24.52	26.52	26.52	30.52	30.52
a	Nominal Size	22	22	26	32	40	44	56	56	56	56
	min	20	20	24	29.5	37.5	41.5	53	53	53	53
	max	24	24	28	34.5	42.5	46.5	59	59	59	59
b	Nominal Size	22	22	30	36	44	50	56	56	56	56
	min	21.35	21.35	29.35	35.2	43.2	49.2	55.05	55.05	55.05	55.05
	max	22.65	22.65	30.65	36.8	44.8	50.8	56.95	56.95	56.95	56.95
e	Ref.	2.9	2.9	3.7	4.45	5.25	6	6.26	6	6.26	6
h	Nominal Size	3.8	3.8	4.9	5.9	7	8	8.5	7.4	8.5	7.4
	min	3.2	3.2	3.9	4.9	6	7	7.3	6.2	7.3	6.2
	max	4.4	4.4	5.9	6.9	8	9	9.7	8.6	9.7	8.6
r	≈	1.6	1.6	2	2.4	2.8	3.2	3.2	3.7	3.2	3.7
t	≈	0.5	0.5	0.7	0.8	0.9	1	1	1	1	1
per 1000 units ≈ kg		9.57	8.85	18.2	31.4	56.9	82.3	128	123	119	114