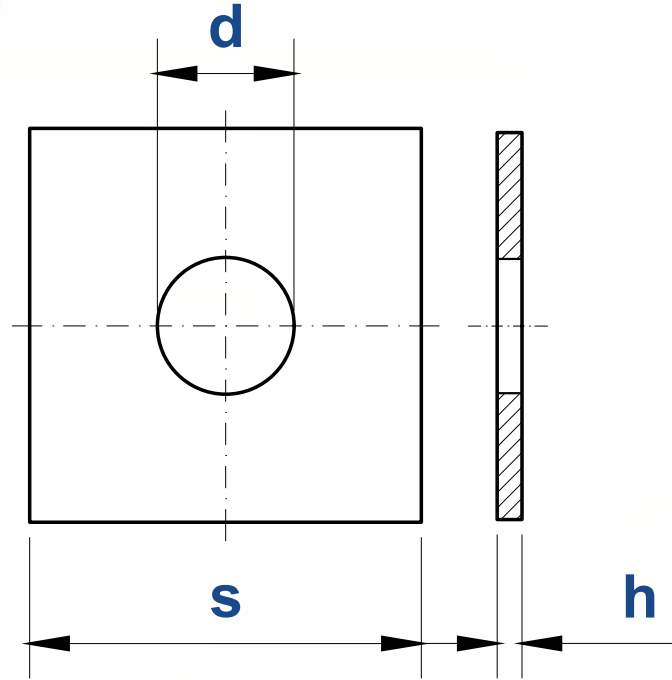




For Nominal Thread Diameter		M10	M12	M16	M20	M22	M24	M27	M30	M33	M36	M39	M42	M45	M48	M52
d	min=nominal size	11	13.5	17.5	22	24	26	30	33	36	39	42	45	48	52	56
	max	11.43	13.93	18.2	22.84	24.84	26.84	30.84	34	37	40	43	46	49	53.2	57.2
s	max=nominal size	30	40	50	60	70	80	90	95	100	110	125	135	140	150	160
	min	28.7	38.4	48.4	58.1	68.1	78.1	87.8	92.8	97.8	107.8	122.5	132.5	137.5	147.5	157.5
h	Nominal Size	3	4	5	5	6	6	6	6	6	8	8	8	8	10	10
	max	3.6	4.6	6	6	7	7	7	7	7	9.2	9.2	9.2	9.2	11.2	11.2
	min	2.4	3.4	4	4	5	5	5	5	5	6.8	6.8	6.8	6.8	8.8	8.8
per 1000 units ≈ kg		20.0	45.7	88.7	126	209	275	348	385	423	685	895	1050	1120	1600	1820

①, Material: Steel, Variety of the manufacturer's choice. hardness: 100 HV10 to 250 HV10