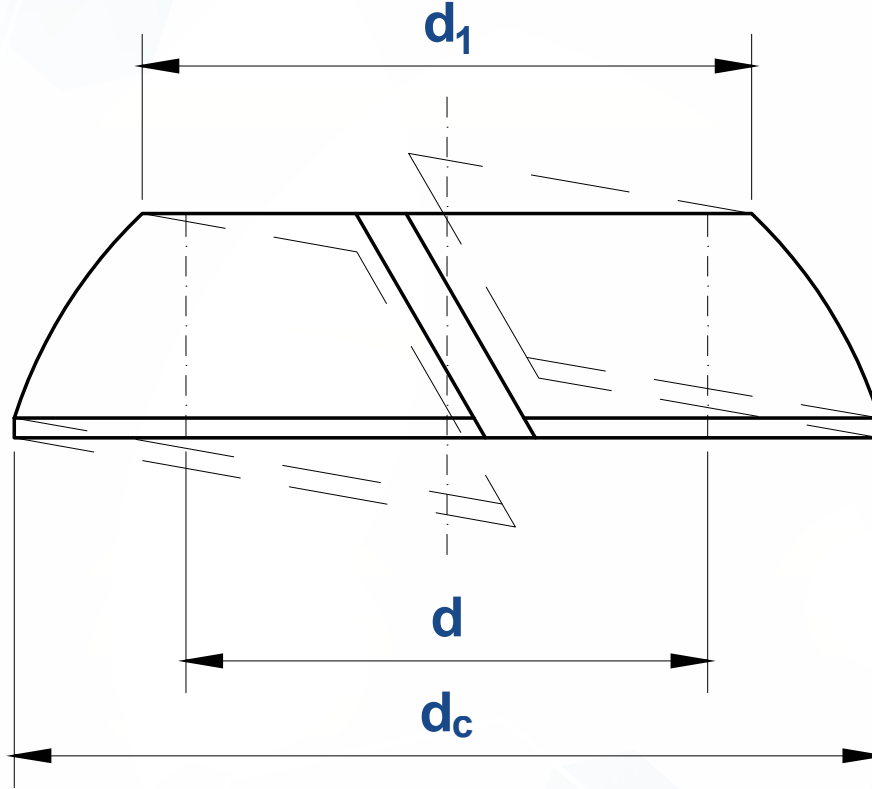




Screw Thread d			13	15	19	21	23
d	max		13	15	19	21	23
	min=nominal size		12.5	14.5	18.5	20.5	22.5
d _c	≈		23	26	29	34	34
d ₁	≈		14.5	17	20	24	24
h	max		6	7	8	9	9
	min=nominal size		5	6	7	8	8
SR	Spherical Radius	Nominal Size	12	14	16	18	18
		min.	11.5	13.5	15.5	17.5	17.5
		max.	12.5	14.5	16.5	18.5	18.5
per 1000 units ≈ kg			7.5	10.5	14	23	21