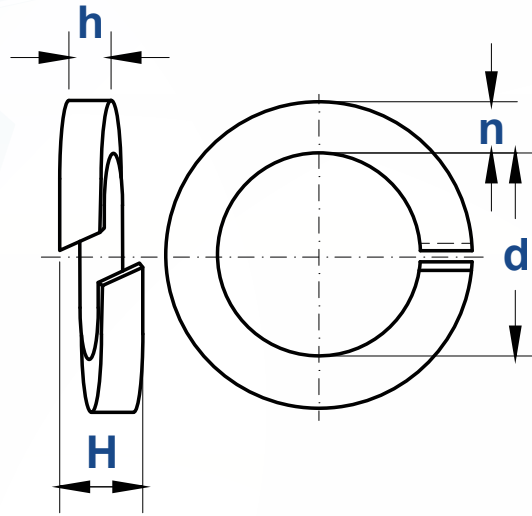




Nominal Diameter		Φ3	Φ3.5	Φ4	Φ5	Φ6	Φ8	Φ10	Φ12	Φ14	Φ16
d	min	3.1	3.6	4.1	5.1	6.1	8.1	10.2	12.2	14.2	16.2
	max	3.4	3.9	4.4	5.4	6.5	8.5	10.7	12.7	14.7	17
h	Nominal Size	1	1	1.2	1.6	1.6	2	2.5	2.5	3	3.5
	max	1.1	1.1	1.3	1.7	1.7	2.1	2.65	2.65	3.2	3.7
	min	0.9	0.9	1.1	1.5	1.5	1.9	2.35	2.35	2.8	3.3
n	Nominal Size	1	1	1.2	1.6	1.6	2	2.5	2.5	3	3.5
	max	1.1	1.1	1.3	1.7	1.7	2.1	2.65	2.65	3.2	3.7
	min	0.9	0.9	1.1	1.5	1.5	1.9	2.35	2.35	2.8	3.3
H	min	2	2	2.4	3.2	3.2	4	5	5	6	7
	max	2.36	2.36	2.83	3.78	3.78	4.72	5.9	5.9	7.1	8.25
For Nominal Thread Diameter		M3	M3.5	M4	M5	M6	M8	M10	M12	M14	M16
per 1000 units ≈ kg		0.105	0.114	0.195	0.37	0.425	1.06	1.96	2.28	3.8	5.94

Nominal Diameter		Φ18	Φ20	Φ22	Φ24	Φ27	Φ30	Φ33	Φ36	Φ42	Φ48
d	min	18.2	20.2	22.5	24.5	27.5	30.5	33.5	36.5	42.5	49
	max	19	21.2	23.5	25.5	28.5	31.7	34.7	37.7	43.7	50.5
h	Nominal Size	3.5	4.5	4.5	5	5	6	6	7	8	8
	max	3.7	4.7	4.7	5.2	5.2	6.2	6.2	7.25	8.25	8.25
	min	3.3	4.3	4.3	4.8	4.8	5.8	5.8	6.75	7.75	7.75
n	Nominal Size	3.5	4.5	4.5	5	5	6	6	7	8	8
	max	3.7	4.7	4.7	5.2	5.2	6.2	6.2	7.25	8.25	8.25
	min	3.3	4.3	4.3	4.8	4.8	5.8	5.8	6.75	7.75	7.75
H	min	7	9	9	10	10	12	12	14	16	16
	max	8.25	10.6	10.6	11.8	11.8	14.2	14.2	16.5	18.9	18.9
For Nominal Thread Diameter		M18	M20	M22	M24	M27	M30	M33	M36	M42	M48
per 1000 units ≈ kg		6.6	12.3	13.6	18.1	20.6	32	35	52.5	80	90

①, Material: FSt= spring steel as specified in DIN 267-26