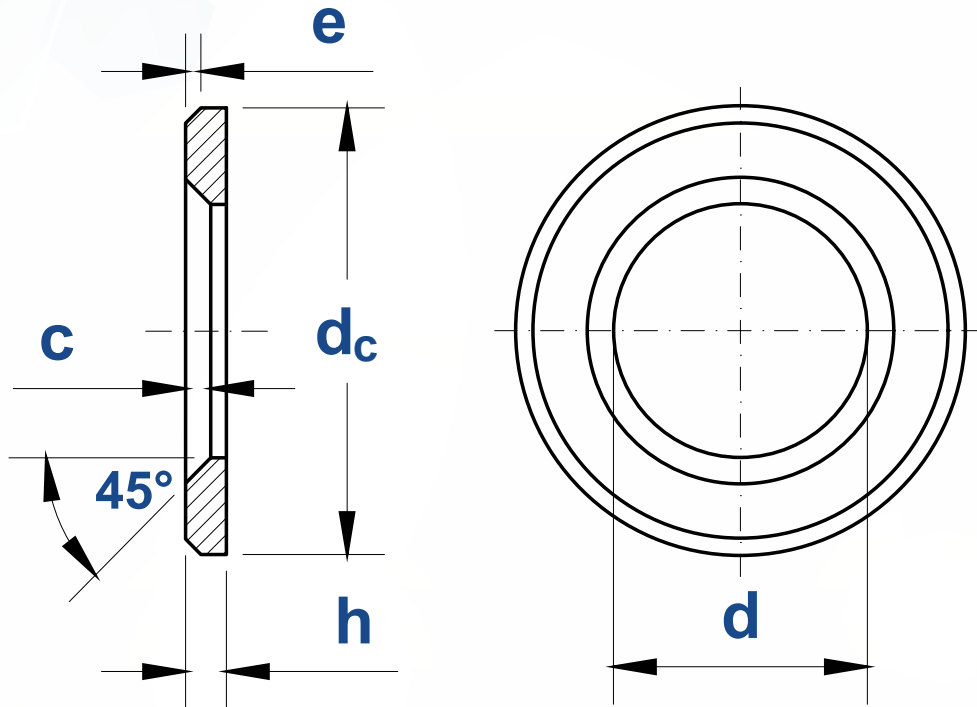




For thread diameter		M12	(M14)	M16	(M18)	M20	M22	M24	M27	M30	M36
d	max	13.27	15.27	17.27	19.33	21.33	23.33	25.33	28.52	31.62	37.62
	min	13	15	17	19	21	23	25	28	31	37
d_c	max	24	28	30	34	37	39	44	50	56	66
	min	23.48	27.48	29.48	33.38	36.38	38.38	43.38	49	54.8	64.8
h	Nominal Size	3	3	4	4	4	4	4	5	5	6
	max	3.3	3.3	4.3	4.3	4.3	4.3	4.3	5.6	5.6	6.6
	min	2.7	2.7	3.7	3.7	3.7	3.7	3.7	4.4	4.4	5.4
e	min=nominal size	0.5	0.5	0.75	0.75	0.75	0.75	0.75	1	1	1.25
	max	1	1	1.5	1.5	1.5	1.5	1.5	2	2	2.5
c	min	1.6	1.6	1.6	2	2	2	2	2.5	2.5	2.5
	max	1.9	1.9	1.9	2.5	2.5	2.5	2.5	3	3	3

①, Material: Steel, Hardness 300 HV to 370 HV