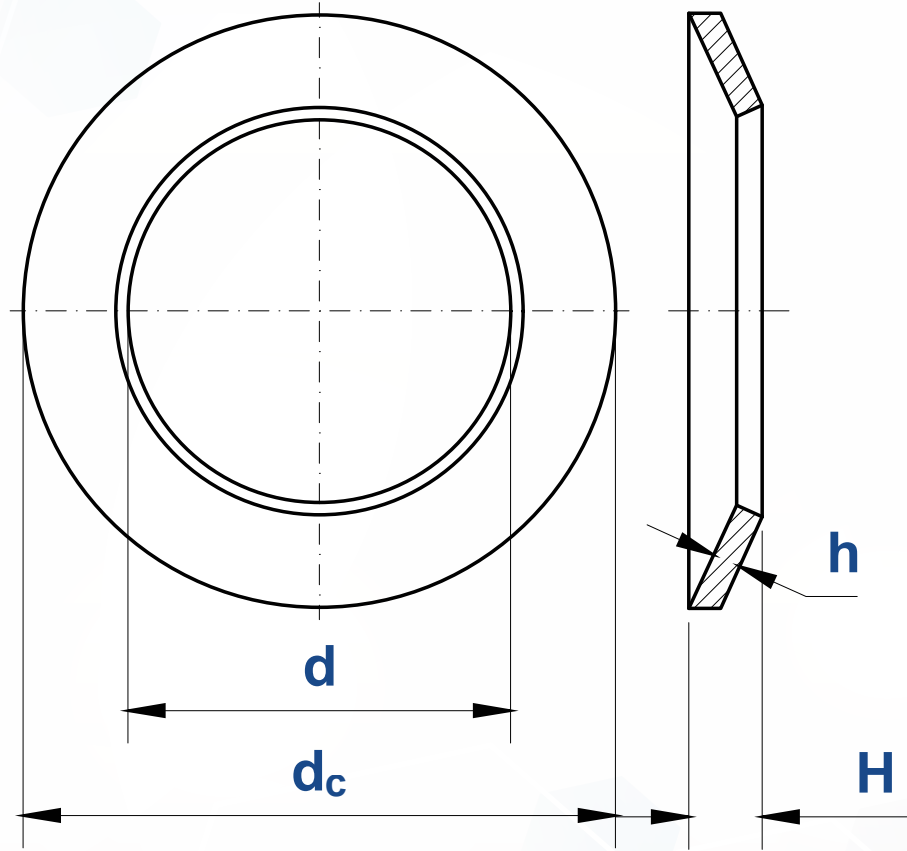




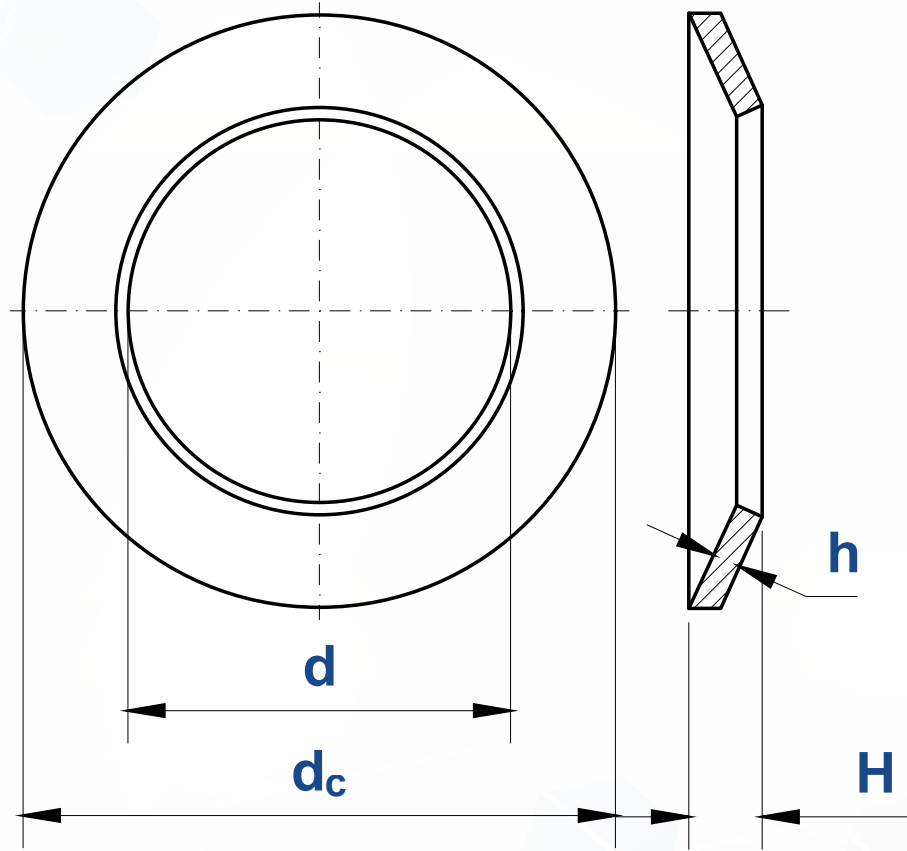
For thread diameter		M2	M2.5	M3	M3.5	M4	M5	M6	M7	M8	M10
d	min=nominal size (H14)	2.2	2.7	3.2	3.7	4.3	5.3	6.4	7.4	8.4	10.5
	max	2.45	2.95	3.5	4	4.6	5.6	6.76	7.76	8.76	10.93
d_c	max=nominal size (h14)	5	6	7	8	9	11	14	17	18	23
	min	4.7	5.7	6.64	7.64	8.64	10.57	13.57	16.57	17.57	22.48
h ①		0.4	0.5	0.6	0.8	1	1.2	1.5	1.75	2	2.5
H	max	0.6	0.72	0.85	1.06	1.3	1.55	2	2.3	2.6	3.2
	min	0.5	0.61	0.72	0.92	1.12	1.35	1.7	2	2.24	2.8
per 1000 units ≈ kg		0.05	0.09	0.14	0.25	0.38	0.69	1.43	2.53	3.13	6.45

①, Limit dimensions for $h \leq 6$ mm according to DIN EN 10140 and $h > 6$ mm according to DIN EN 10029

②, Material:

a) Material: FSt = spring steel according to DIN 267-26.

b) Austenitic stainless steels by agreement.



For thread diameter		M12	M14	M16	M18	M20	M22	M24	M27	M30
d	min=nominal size (H14)	13	15	17	19	21	23	25	28	31
	max	13.43	15.43	17.43	19.52	21.52	23.52	25.52	28.52	31.62
d_c	max=nominal size (h14)	29	35	39	42	45	49	56	60	70
	min	28.48	34.38	38.38	41.38	44.38	48.38	55.26	59.26	69.26
h ①		3	3.5	4	4.5	5	5.5	6	6.5	7
H	max	3.95	4.65	5.25	5.8	6.4	7.05	7.75	8.35	9.2
	min	3.43	4.04	4.58	5.08	5.6	6.15	6.77	7.3	8
per 1000 units ≈ kg		12.4	21.6	30.4	38.9	48.8	63.5	92.9	113	170

①, Limit dimensions for $h \leq 6$ mm according to DIN EN 10140 and $h > 6$ mm according to DIN EN 10029

②, Material:

a) Material: FSt = spring steel according to DIN 267-26.

b) Austenitic stainless steels by agreement.