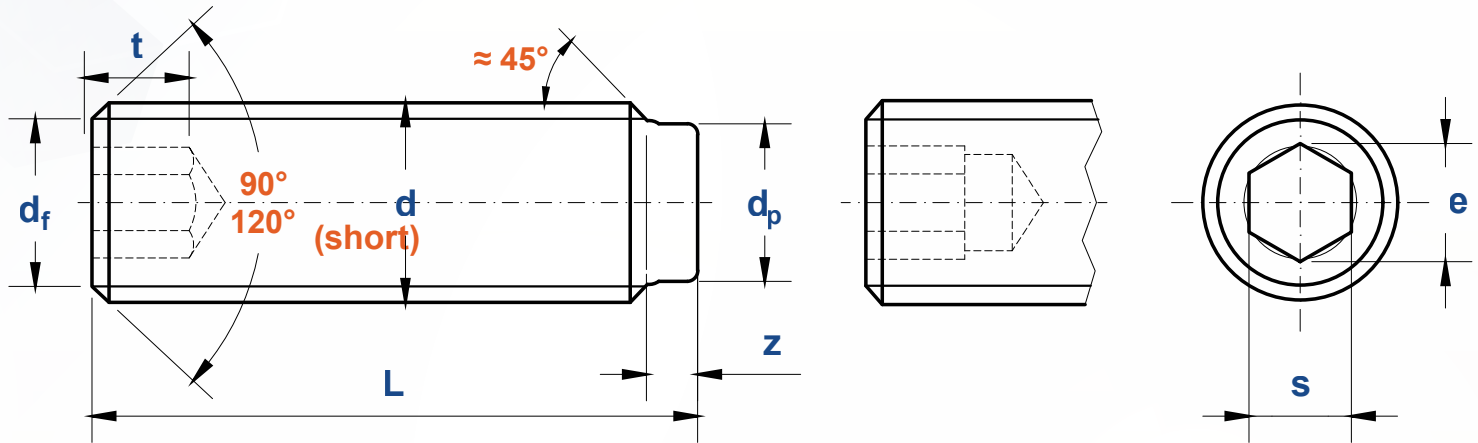




Thread Size d			M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24
P	Pitch		0.35	0.4	0.45	0.5	0.7	0.8	1	1.25	1.5	1.75	2	2.5	3
d _p	max		0.80	1.00	1.50	2.00	2.50	3.5	4.0	5.5	7.0	8.50	12.00	15.00	18.00
	min		0.55	0.75	1.25	1.75	2.25	3.2	3.7	5.2	6.64	8.14	11.57	14.57	17.57
e	min		0.809	1.011	1.454	1.733	2.303	2.873	3.443	4.583	5.723	6.863	9.149	11.429	13.716
s	Nominal Size		0.7	0.9	1.3	1.5	2	2.5	3	4	5	6	8	10	12
	max		0.724	0.913	1.3	1.58	2.08	2.58	3.08	4.095	5.14	6.14	8.175	10.175	12.212
	min		0.71	0.887	1.275	1.52	2.02	2.52	3.02	4.020	5.020	6.020	8.025	10.025	12.032
t ①	min	Short screw	0.7	0.8	1.2	1.2	1.5	2	2	3	4	4.8	6.4	8	10
		Long screw	1.5	1.7	2	2	2.5	3	3.5	5	6	8	10	12	15
z	(short dog point)	max	0.65	0.75	0.88	1.00	1.25	1.50	1.75	2.25	2.75	3.25	4.3	5.3	6.3
		min	0.40	0.50	0.63	0.75	1.00	1.25	1.50	2.00	2.50	3.00	4.0	5.0	6.0
	(Long dog point)	max	1.05	1.25	1.5	1.75	2.25	2.75	3.25	4.3	5.3	6.3	8.36	10.36	12.43
		min	0.80	1.00	1.25	1.50	2.00	2.50	3.00	4.00	5.00	6.00	8.00	10.00	12.00
L ₀ ②	Nominal Size		2.5	3	4	5	6	6	8	10	12	16	20	25	30

- ①. Please see the original standard for details.
 ②. When $L \leq L_0$, it is a short screw; When $L > L_0$, it is a long screw.
 ③. $d_{f_{min}}$ = Minor thread diameter.