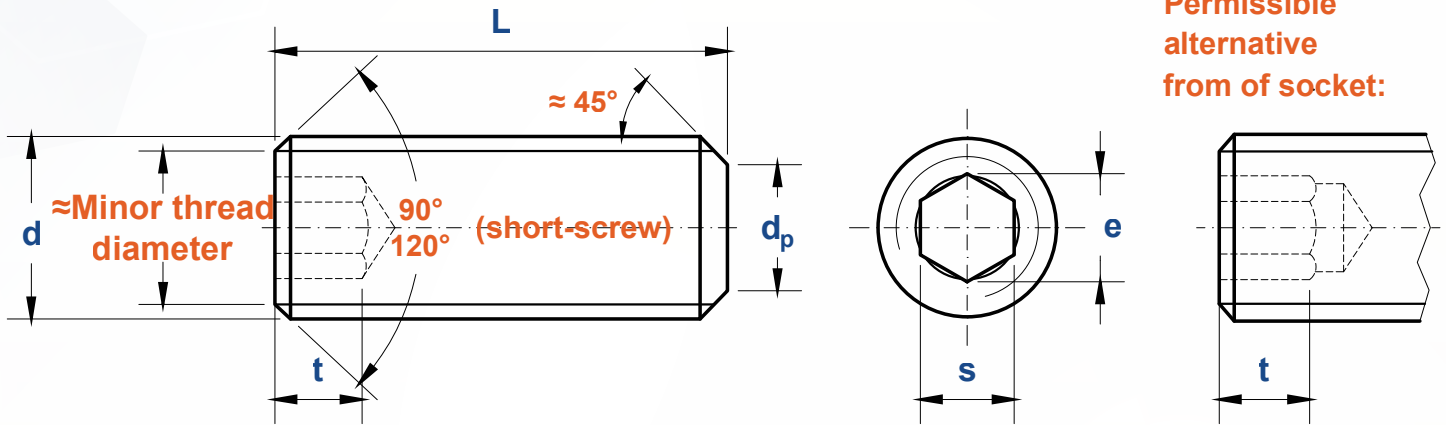




Screw Thread d		M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24	
P	Pitch	0.35	0.4	0.45	0.5	0.7	0.8	1	1.25	1.5	1.75	2	2.5	3	
d _p	max	0.80	1.00	1.50	2.00	2.50	3.50	4.00	5.50	7.00	8.50	12.00	15.00	18.00	
	min	0.55	0.75	1.25	1.75	2.25	3.2	3.7	5.2	6.64	8.14	11.57	14.57	17.57	
e	min	0.809	1.011	1.454	1.733	2.303	2.873	3.443	4.583	5.723	6.863	9.149	11.429	13.716	
s	Nominal Size		0.7	0.9	1.3	1.5	2	2.5	3	4	5	6	8	10	12
	max		0.724	0.913	1.3	1.58	2.08	2.58	3.08	4.095	5.14	6.14	8.175	10.175	12.212
	min		0.71	0.887	1.275	1.52	2.02	2.52	3.02	4.02	5.02	6.02	8.025	10.025	12.032
t	min	1	0.7	0.8	1.2	1.2	1.5	2	2	3	4	4.8	6.4	8	10
		2	1.5	1.7	2	2	2.5	3	3.5	5	6	8	10	12	15
L ₀ ①	Nominal Size		2	3	3	3	4	5	6	8	10	12	16	20	25

① When $L \leq L_0$, it is a short screw; When $L > L_0$, it is a long screw.