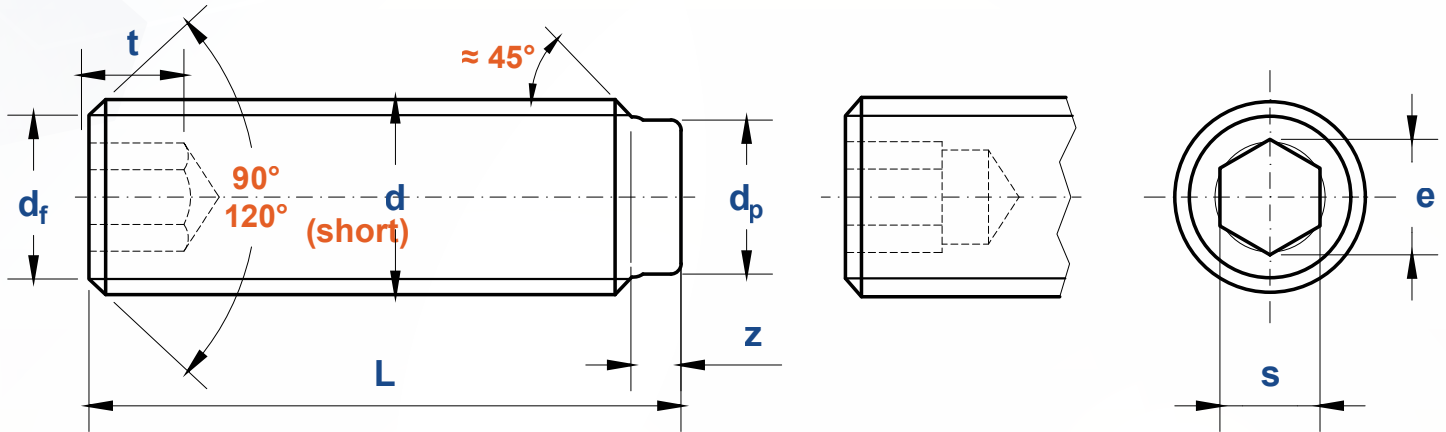




Thread Size d			M1.6	M2	M2.5	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24
P	Pitch		0.35	0.4	0.45	0.5	0.7	0.8	1	1.25	1.5	1.75	2	2.5	3
d _p	max		0.80	1.00	1.50	2.00	2.50	3.5	4.0	5.5	7.0	8.50	12.00	15.00	18.00
	min		0.55	0.75	1.25	1.75	2.25	3.2	3.7	5.2	6.64	8.14	11.57	14.57	17.57
s	Nominal Size		0.7	0.9	1.3	1.5	2	2.5	3	4	5	6	8	10	12
	max		0.724	0.913	1.3	1.58	2.08	2.58	3.08	4.095	5.14	6.14	8.175	10.175	12.212
	min		0.71	0.887	1.275	1.52	2.02	2.52	3.02	4.020	5.020	6.020	8.025	10.025	12.032
z ①	Short screw	max(short dog point)	0.65	0.75	0.88	1	1.25	1.5	1.75	2.25	2.75	3.25	4.3	5.3	6.3
		min(short dog point)	0.4	0.5	0.63	0.75	1	1.25	1.5	2	2.5	3	4	5	6
	Long screw	max(Long dog point)	1.05	1.25	1.50	1.75	2.25	2.75	3.25	4.3	5.3	6.3	8.36	10.36	12.43
		min(Long dog point)	0.80	1.00	1.25	1.50	2.00	2.50	3.00	4.00	5.00	6.00	8.00	10.00	12.00
t ①	min	Short screw	0.7	0.8	1.2	1.2	1.5	2	2	3	4	4.8	6.4	8	10
		Long screw	1.5	1.7	2	2	2.5	3	3.5	5	6	8	10	12	15
e	min		0.809	1.011	1.454	1.733	2.303	2.873	3.443	4.583	5.723	6.863	9.149	11.429	13.716

①. Please see the original standard for details.