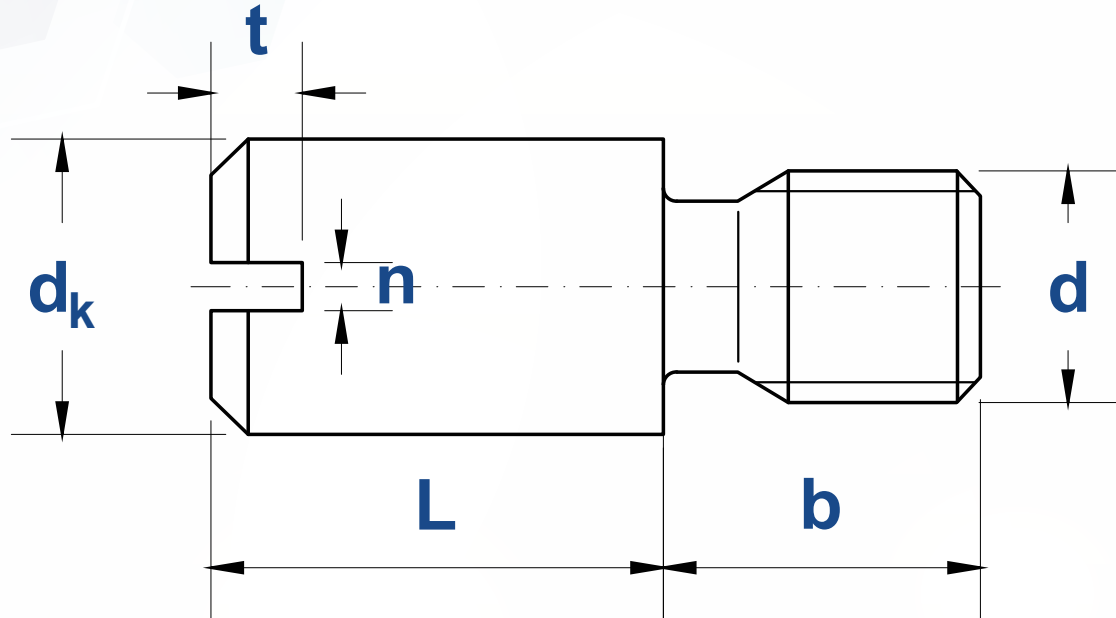




Thread Size d		M1	M1.2	M1.4	M1.6	M2	M2.5	M3	M4	M5	M6
P	Pitch	0.25	0.25	0.3	0.35	0.4	0.45	0.5	0.7	0.8	1
b	min=nominal size	1.8	1.8	2.2	2.5	2.8	3.5	4.5	6	7	8
	max	2.05	2.05	2.45	2.75	3.05	3.8	4.8	6.3	7.36	8.36
dk	max=nominal size	1.6	1.8	2	2.2	2.8	3.5	4	5.5	6.5	8
	min	1.575	1.775	1.975	2.175	2.775	3.47	3.97	5.47	6.464	7.964
n	nominal size	0.2	0.25	0.25	0.3	0.3	0.4	0.5	0.6	0.8	1
	max	0.4	0.45	0.45	0.5	0.5	0.6	0.7	0.8	1	1.2
	min	0.26	0.31	0.31	0.36	0.36	0.46	0.56	0.66	0.86	1.06
t	max	0.52	0.52	0.63	0.74	0.84	0.95	1.05	1.42	1.63	2
	min	0.4	0.4	0.48	0.56	0.64	0.72	0.8	1.12	1.28	1.6

①, Material:

a) Steel, Property class: 14H according to standard DIN EN ISO 898-5

b) Stainless steel, Property class: A1-12H, A2-12H according to standard DIN EN ISO 3506-3

c) Non-ferrous metal, Property class: CU2, CU3 according to standard DIN EN 28839