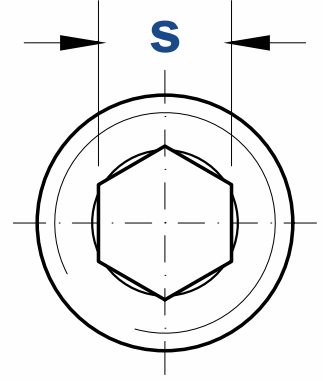
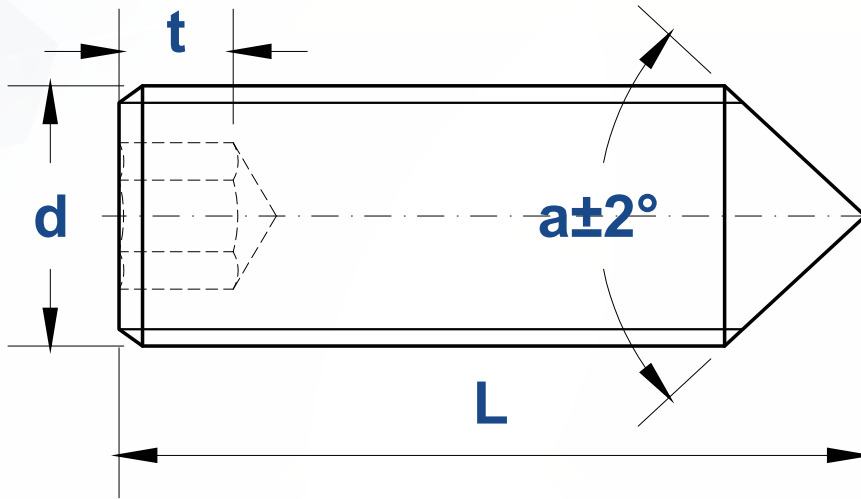
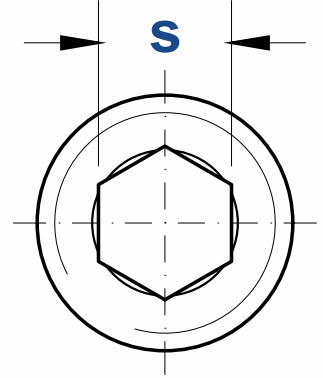
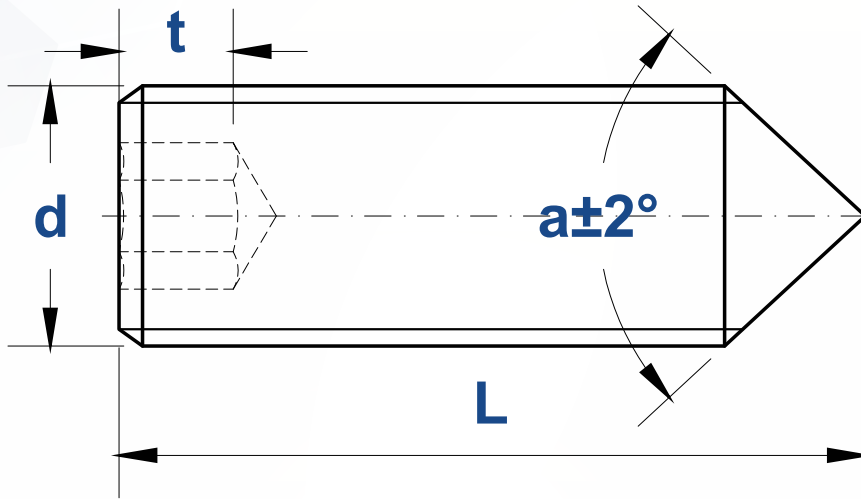




Screw Thread d		0#	1#	2#	3#	4#	5#	6#	8#	10#	1/4	5/16	3/8
d	Screw Diameter	0.0600	0.0730	0.0860	0.0990	0.1120	0.1250	0.1380	0.1640	0.1900	0.2500	0.3125	0.3750
PP	UNC	-	64.0	56.0	48.0	40.0	40.0	32.0	32.0	24.0	20.0	18.0	16.0
	UNF	80.0	72.0	64.0	56.0	48.0	44.0	40.0	36.0	32.0	28.0	24.0	24.0
	UNEF	-	-	-	-	-	-	-	-	-	32.0	32.0	32.0
s	Nominal Size	0.028	0.035	0.035	0.050	0.050	0.062	0.062	0.078	0.094	0.125	0.156	0.188
t	min	0.050	0.060	0.060	0.070	0.070	0.080	0.080	0.090	0.100	0.125	0.156	0.188
L	short (nom.)	0.13	0.19	0.19	0.19	0.19	0.19	0.25	0.25	0.25	0.31	0.44	0.44
α	Nominal Size	90°	90°	90°	90°	90°	90°	90°	90°	90°	90°	90°	90°



Screw Thread d		7/16	1/2	5/8	3/4	7/8	1	1-1/8	1-1/4	1-3/8	1-1/2	1-3/4	2
d	Screw Diameter	0.4375	0.5000	0.6250	0.7500	0.8750	1.0000	1.1250	1.2500	1.3750	1.5000	1.7500	2.0000
PP	UNC	14.0	13.0	11.0	10.0	9.0	8.0	7.0	7.0	6.0	6.0	5.0	4.5
	UNF	20.0	20.0	18.0	16.0	14.0	12.0	12.0	12.0	12.0	12.0	-	-
	UNEF	28.0	28.0	24.0	20.0	20.0	20.0	18.0	18.0	18.0	18.0	-	-
s	Nominal Size	0.219	0.250	0.312	0.375	0.500	0.562	0.562	0.625	0.625	0.750	1.000	1.000
t	min	0.219	0.250	0.312	0.375	0.500	0.562	0.562	0.625	0.625	0.750	1.000	1.000
L	short (nom.)	0.63	0.63	0.88	1.00	1.00	1.25	1.50	1.50	1.75	2.00	2.25	2.50
α	Nominal Size	90°	90°	90°	90°	90°	90°	90°	90°	90°	90°	90°	90°