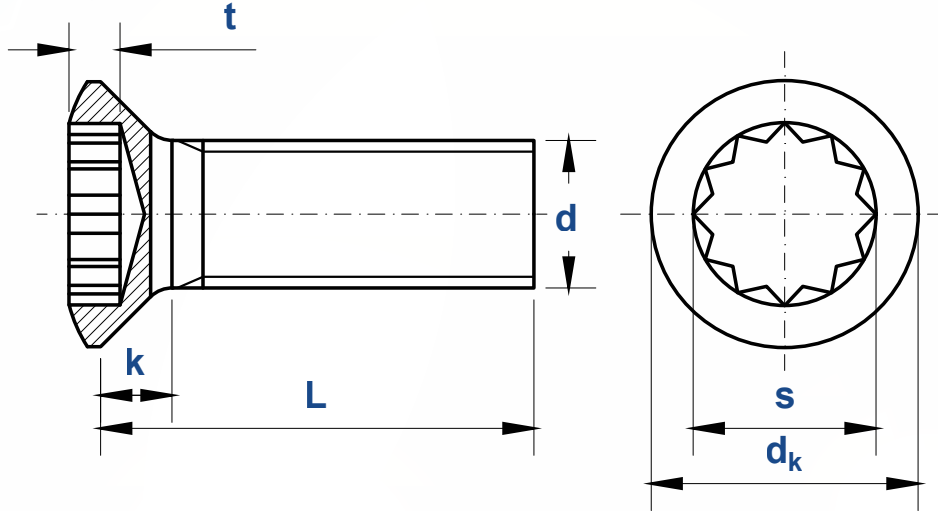




Screw Thread d			M6	M8	M10
P	Pitch		1	1.25	1.5
d _k	Theoretical	max	12.6	17.3	20
	Actual	max=nominal size	11.3	15.8	18.3
		min	10.87	15.37	17.78
k	max=nominal size		3.3	4.65	5
Socket No.			N6	N8	N10
s			6.16	7.4	9.84
t	max		2.4	2.8	3.4
	min		2	2.4	3