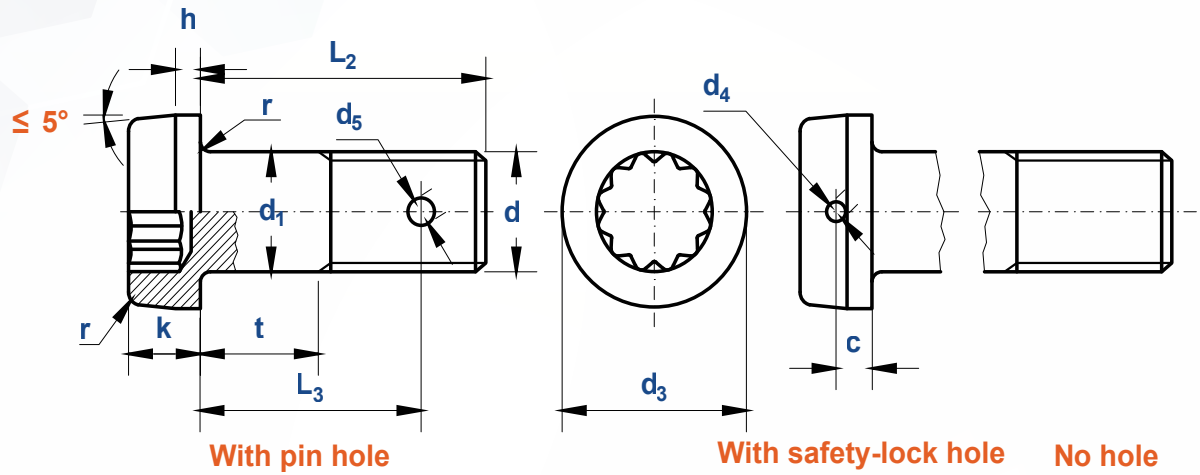




Thread Size d		MJ4 $\times 0.7-4h6h$	MJ5 $\times 0.8-4h6h$	MJ6 $\times 1-4h6h$	MJ8 $\times 1-4h6h$	MJ10 $\times 1.25-4h6h$	MJ12 $\times 1.25-4h6h$
Code		4	5	6	8	10	12
d_1	Nominal Size	4	5	6	8	10	12
	max	3.99	4.99	5.99	7.987	9.987	11.984
	min	3.978	4.978	5.978	7.972	9.972	11.966
c		/	1.8	2.2	2.5	3	3.5
d_3	max=nominal size	7	8.5	10	13	16	18
	min	6.78	8.28	9.78	12.73	15.73	17.73
d_4	min=nominal size	/	1	1.4	1.4	1.6	1.6
	max	/	1.14	1.54	1.54	1.74	1.74
d_5	min=nominal size	/	1.5	1.5	1.9	2.4	2.4
	max	/	1.64	1.64	2.04	2.54	2.54
L_2		$L+7.5$	$L+9$	$L+10$	$L+11.5$	$L+14.5$	$L+16$
L_3		$L+5$	$L+6$	$L+7$	$L+7.5$	$L+9$	$L+10$
k	min=nominal size	2.8	3.5	4.25	5	6	7
	max	3	3.7	4.45	5.2	6.2	7.2
r	max	0.4	0.5	0.7	0.7	0.8	0.9
	min	0.2	0.3	0.5	0.5	0.6	0.6
h	min	0.8	1	1.2	1.6	2	2.2