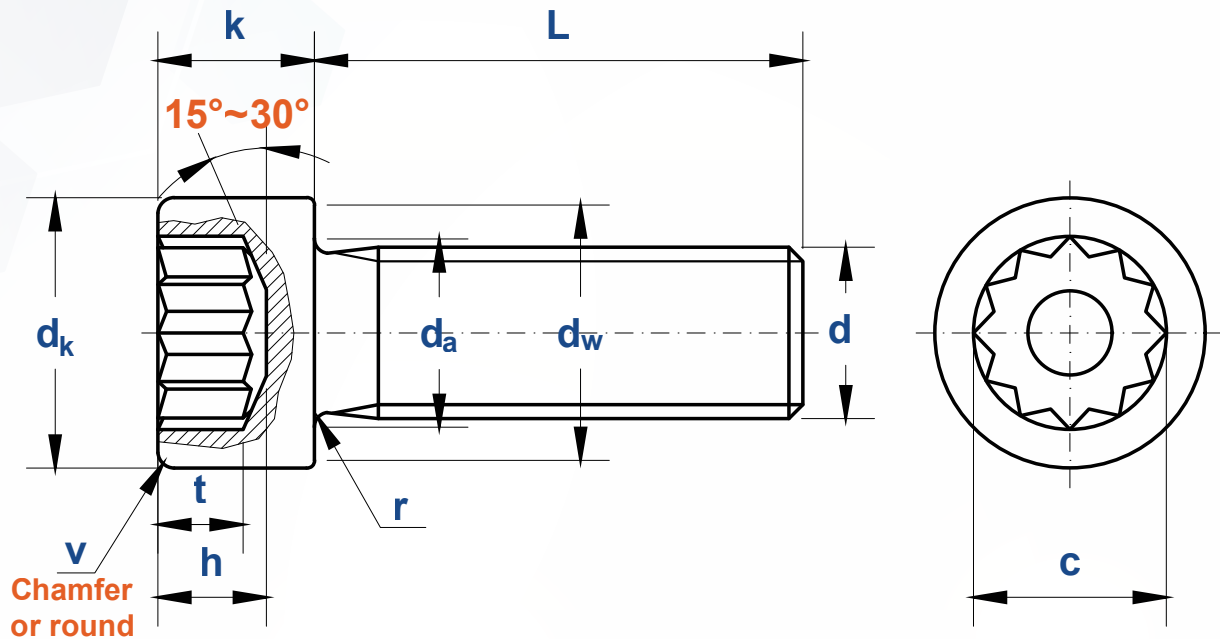




Screw Thread d			M6	M8	M10	M12	M14	M16
P	Pitch	Coarse thread	1	1.25	1.5	1.75	2	2
		Fine thread	-	-	-	1.5	1.5	1.5
d _a	max		6.8	9.2	11.2	13.7	15.7	17.7
d _k	max		10	13	16	18	21	24
	min		9.78	12.73	15.73	17.73	20.67	23.67
d _w	min		9.38	12.33	15.33	17.23	20.17	23.17
h	max		4.2	5.48	6.78	8.08	9.48	10.58
k	max=nominal size		6	8	10	12	14	16
	min		5.7	7.64	9.64	11.57	13.57	15.57
r	min		0.25	0.4	0.4	0.6	0.6	0.6
Socket No.			N8	N10	N12	N14	N16	N18
C			7.4	9.84	11.7	13.54	15.99	17.18
t	max		3.4	4.48	5.48	6.48	7.58	8.58
	min		3	4	5	6	7	8
V	max		0.6	0.8	1	1.2	1.4	1.6