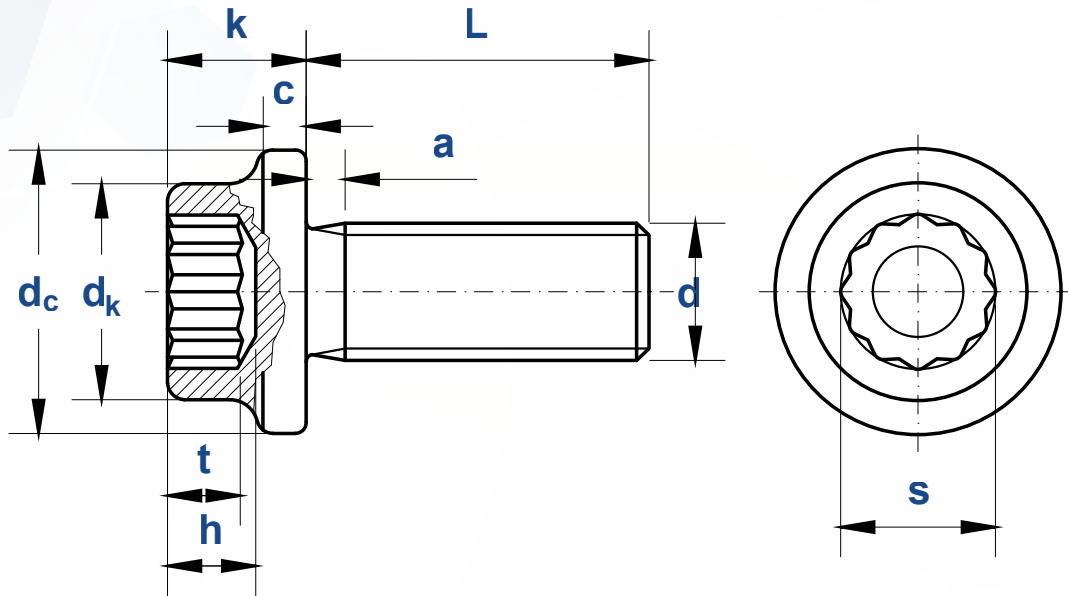




Screw Thread d			M6	M8	M10	M12	M14	M16
P	Pitch	Coarse thread	1	1.25	1.5	1.75	2	2
		Fine thread	-	-	-	1.5	1.5	1.5
a	L		L≤16	L≤20	L≤25	L≤25	L≤30	L≤30
	max		2	2.5	3	3.5	4	4
	L		L> 16	L> 20	L> 25	L> 25	L> 30	L> 30
	max		3	3.75	4.5	5.25	6	6
	min		1	1.25	1.5	1.75	2	2
c	min		1.4	1.9	2.4	2.75	3.45	3.75
	max		2.4	2.9	3.4	3.75	4.65	4.95
d _k	max		11	14.5	17	19	22.5	25.5
	min		10.57	14.07	16.57	18.48	21.98	24.98
d _c	max		14.2	18	22.3	26.6	30.5	35
	min		13.1	16.9	21	25.3	28.9	23.4
h	max		4.2	5.48	6.78	8.08	9.48	10.58
k	max		6	8	10	12	14	16
	min		5.7	7.64	9.64	11.57	13.57	15.57
Socket No.			N8	N10	N12	N14	N16	N18
S			7.4	9.84	11.7	13.54	15.99	17.18
t	max		3.4	4.48	5.48	6.48	7.58	8.58
	min		3	4	5	6	7	8