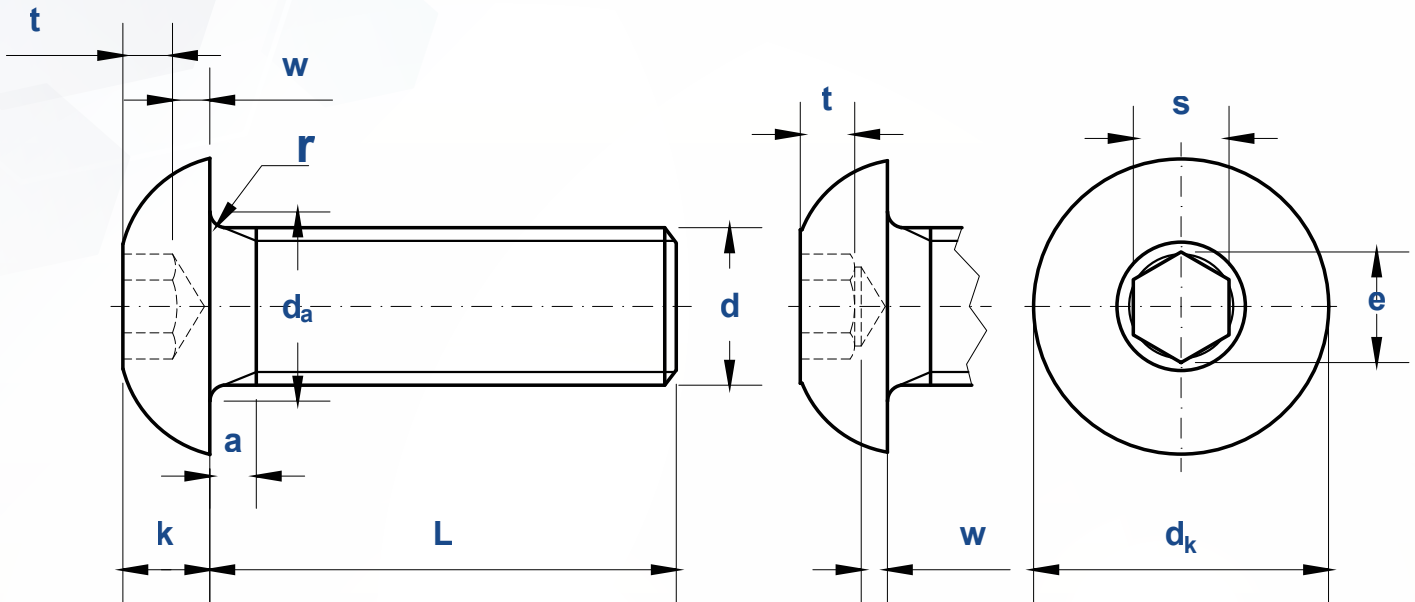




Thread Size d		M3	M4	M5	M6	M8	M10	M12	M16	
P	Pitch	0.5	0.7	0.8	1	1.25	1.5	1.75	2	
a	max	1	1.4	1.6	2	2.5	3	3.5	4	
	min	0.5	0.7	0.8	1	1.25	1.5	1.75	2	
d _a	max	3.6	4.7	5.7	6.8	9.2	11.2	14.2	18.2	
d _k	max	5.7	7.60	9.50	10.50	14.00	17.50	21.00	28.00	
	min	5.4	7.24	9.14	10.07	13.57	17.07	20.48	27.48	
e ^①	min	2.3	2.87	3.44	4.58	5.72	6.86	9.15	11.43	
k	max	1.65	2.2	2.75	3.3	4.4	5.5	6.60	8.80	
	min	1.40	1.95	2.50	3.0	4.1	5.2	6.24	8.44	
r	min	0.1	0.2	0.2	0.25	0.4	0.4	0.6	0.6	
s	Nominal Size	2	2.5	3	4	5	6	8	10	
	max	2.045	2.56	3.071	4.084	5.084	6.095	8.115	10.115	
	min	2.020	2.52	3.020	4.020	5.020	6.020	8.025	10.025	
t	min	1.04	1.3	1.56	2.08	2.6	3.12	4.16	5.2	
w	min	0.2	0.3	0.38	0.74	1.05	1.45	1.63	2.25	
Minimum tensile load(N) ^②		12.9	4910	8506	13800	19600	35700	56600	82400	154000

①, "e_{min}=1.14s_{min};

②, 80% of the values specified in ISO 898-1