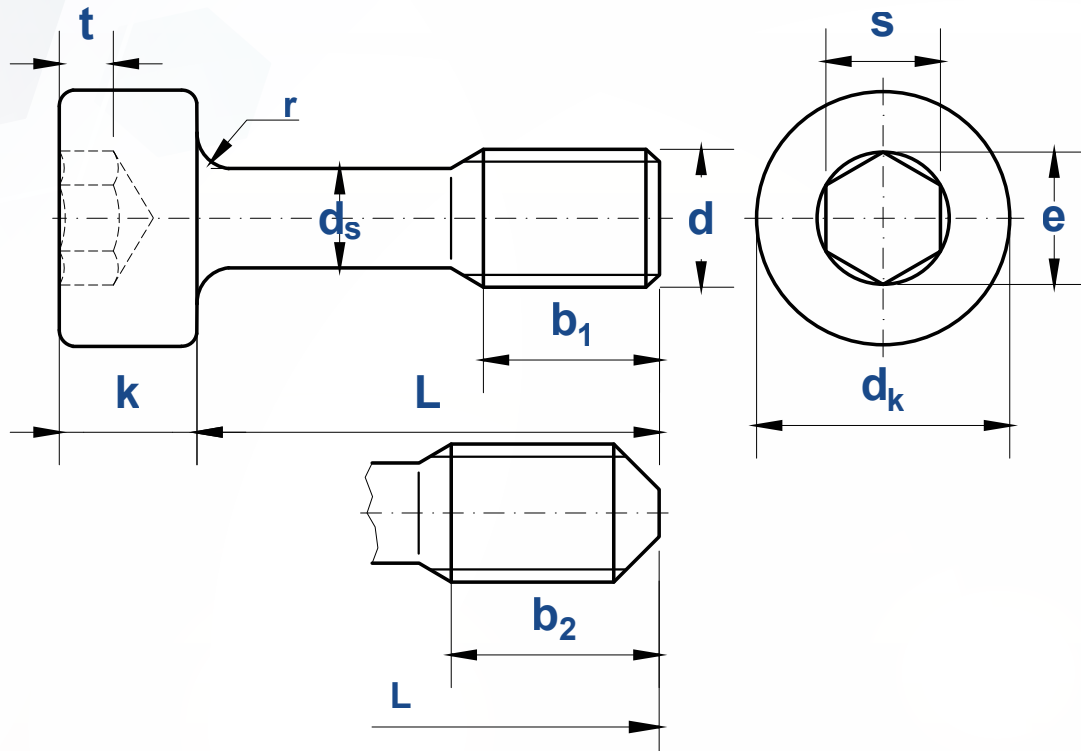




Thread Size d			M2.5	M3	M4	M5	M6	M8	M10	M12	M16	M20	M24	M30
P			0.45	0.5	0.7	0.8	1	1.25	1.5	1.75	2	2.5	3	3.5
b ₁	0 ~ +2P	type K / short thread	3.2	3.8	5	6.25	7.5	10	12.5	15	20	25	30	38
		type L / long thread	10	12	14	16	18	22	26	30	38	46	54	66
b ₂	0 ~ +2P	type K / short thread	3.75	4.5	6	7.55	8.5	11.2	14.3	17.5	23	28.5	33.5	43
		type L / long thread	10.55	12.7	15	17.3	19	23.2	27.8	32.5	41	49.5	57.5	71
d _s	max		1.9	2.3	3	3.9	4.6	6.2	7.7	9.2	12.7	16.2	19.2	24.2
	min		1.7	2.1	2.8	3.7	4.4	6	7.5	9	12.5	16	19	24
r	min		0.1	0.1	0.2	0.2	0.25	0.4	0.4	0.6	0.6	0.8	0.8	1
d _k	max	For plain head	4.5	5.5	7	8.5	10	13	16	18	24	30	36	45
		For knurled heads	4.68	5.68	7.22	8.72	10.22	13.27	16.27	18.27	24.33	30.33	36.39	45.39
	min		4.32	5.32	6.78	8.28	9.78	12.73	15.73	17.73	23.67	29.67	35.61	44.61
e	min		2.3	2.87	3.44	4.58	5.72	6.86	9.15	11.43	16	19.44	21.73	25.15
k	max		2.5	3	4	5	6	8	10	12	16	20	24	30
	min		2.36	2.86	3.82	4.82	5.7	7.64	9.64	11.57	15.57	19.48	23.48	29.48
s	Nominal Size		2	2.5	3	4	5	6	8	10	14	17	19	22
	min		2.02	2.52	3.02	4.02	5.02	6.02	8.025	10.025	14.032	17.05	19.065	22.065
	max		2.06	2.58	3.08	4.095	5.14	6.14	8.175	10.175	14.212	17.23	19.275	22.275
t	min		1.1	1.3	2	2.5	3	4	5	6	8	10	12	15.5

①. Head dimensions as in DIN 912.