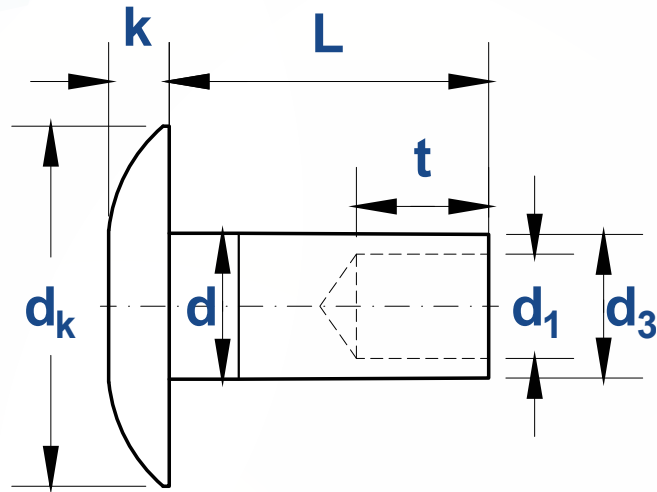




Nominal Diameter d		1.6	2	2.5	3	(3.5)	4	5	6	8	10
d	max	1.65	2.1	2.6	3.1	3.6	4.1	5.15	6.15	8.15	10.2
	min	1.55	1.9	2.4	2.9	3.4	3.9	4.85	5.85	7.85	9.8
dk	max=nominal size	3.2	4	5	6	7	8	10	12	16	20
	min	2.9	3.7	4.7	5.7	6.42	7.42	9.42	11.3	15.3	18.7
d3	min	1.52	1.87	2.37	2.87	3.37	3.87	4.82	5.82	6.82	9.4
d1	min=nominal size	0.9	1.2	1.7	1.9	2.2	2.7	3.5	4.2	6	7.6
	max	1.04	1.34	1.84	2.04	2.34	2.84	3.68	4.38	6.18	7.82
k	Nominal Size	0.7	0.9	1.1	1.3	1.5	1.8	2.2	2.6	3.5	4.4
	max	0.825	1.025	1.225	1.425	1.625	1.925	2.325	2.725	3.65	4.55
	min	0.575	0.775	0.975	1.175	1.375	1.675	2.075	2.475	3.35	4.25
t	max	2	3	3	3.5	4.5	4.5	5.5	7	8.5	10.5
	min=nominal size	1.5	2.5	2.5	3	4	4	5	6.5	8	10

①, Conversion numbers for the weights :

St, Stainless Steel.....Cu.....CuZn.....Al
1.000.....1.134.....1.070.....0.344