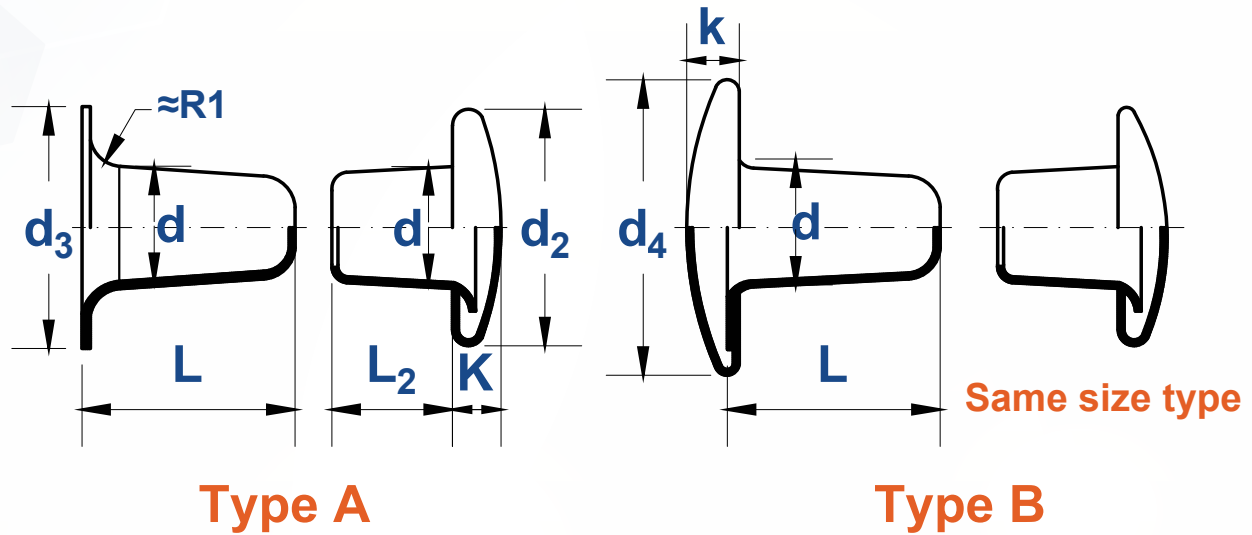




Nominal Diameter d		2	3	3	4	4	4	4	4	5	5	6
d	max	2.1	3.15	3.15	4.2	4.2	4.2	4.2	4.2	5.25	5.25	6.25
	min	1.9	2.85	2.85	3.8	3.8	3.8	3.8	3.8	4.75	4.75	5.75
d ₂	Nominal Size	4	6	7	7	8	9	11	13	10	12	12
	max	4.15	6.2	7.2	7.2	8.2	9.2	11.25	13.25	10.25	12.25	12.25
	min	3.85	5.8	6.8	6.8	7.8	8.8	10.75	12.75	9.75	11.75	11.75
d ₃	Nominal Size	4	6	6	8	8	8	10	10	11	11	12
	max	4.15	6.2	6.2	8.2	8.2	8.2	10.25	10.25	11.25	11.25	12.25
	min	3.85	5.8	5.8	7.8	7.8	7.8	9.75	9.75	10.75	10.75	11.75
d ₄	Nominal Size	5	7	7	9	9	9	11	11	12	12	13
	max	5.15	7.2	7.2	9.2	9.2	9.2	11.25	11.25	12.25	12.25	13.25
	min	4.85	6.8	6.8	8.8	8.8	8.8	10.75	10.75	11.75	11.75	12.75
k	≈	1	1.2	1.2	1.6	1.6	1.6	1.6	1.6	2	2	2.4
L ₂	≈	2	3	3	4	4	4	4	4	5	5	6