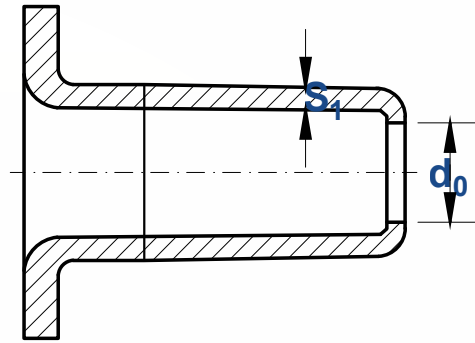
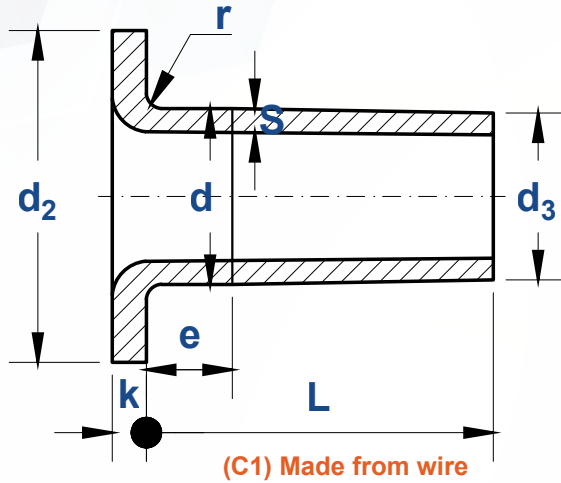




Nominal Diameter d		3	4	5	6	8	10
d	max=nominal size	3	4	5	6	8	10
	min	2.86	3.82	4.82	5.82	7.78	9.78
d ₂	max=nominal size	5.50	7.50	9.5.0	11.5.0	15.5.0	18.00
	min	5.20	6.92	8.92	10.80	14.80	17.30
d ₃	min	2.85	3.80	4.80	5.80	7.75	9.75
d ₀	max=nominal size	1.66	2.62	3.42	4.12	5.18	7.18
	min	1.26	2.22	3.02	3.72	4.78	6.78
e	max	1.5	2	2.5	3	4	5
k	max	0.8	1	1	1.2	1.2	1.4
	min	0.6	0.8	0.8	1	1	1.2
r	max	0.2	0.3	0.3	0.4	0.4	0.6
s	Nominal Size	0.5	0.5	0.6	0.75	1.2	1.2
	max	0.6	0.6	0.7	0.85	1.3	1.3
	min	0.4	0.4	0.5	0.65	1.1	1.1
s ₁	min	0.4	0.4	0.5	0.6	1	1