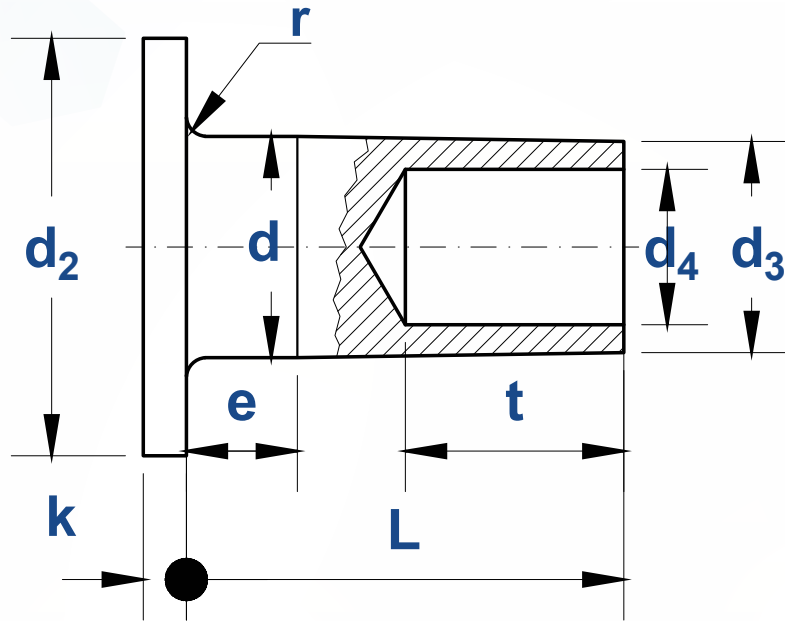




Nominal Diameter d			3	4	5	6	8	10
d	max=nominal size		3	4	5	6	8	10
	min		2.86	3.82	4.82	5.82	7.78	9.78
d2	max=nominal size		5.50	7.50	9.50	11.50	15.50	18.00
	min		5.20	6.92	8.92	10.80	14.80	17.30
d3	min		2.85	3.80	4.80	5.80	7.75	9.75
d4	min=nominal size		1.70	2.70	3.50	4.20	6.00	7.50
	max		1.84	2.84	3.68	4.38	6.18	7.72
e	max		1.5	2	2.5	3	4	5
k	max		0.8	1	1	1.2	1.2	1.4
	min		0.6	0.8	0.8	1	1	1.2
r	max		0.2	0.3	0.3	0.4	0.4	0.6
t	①	min=nominal size	3.5	4	4	6	8	10
		max	4	4.5	4.5	6.5	8.5	10.5
	②	min=nominal size	4	5	6	8	10	12
		max	4.5	5.5	6.5	8.5	10.5	12.5

①, short rivets

②, long rivets

③, Conversion numbers for the weights : St, Stainless Steel: Cu: Cu Zn: Al 1.000 : 1.134 : 1.070 : 0.344