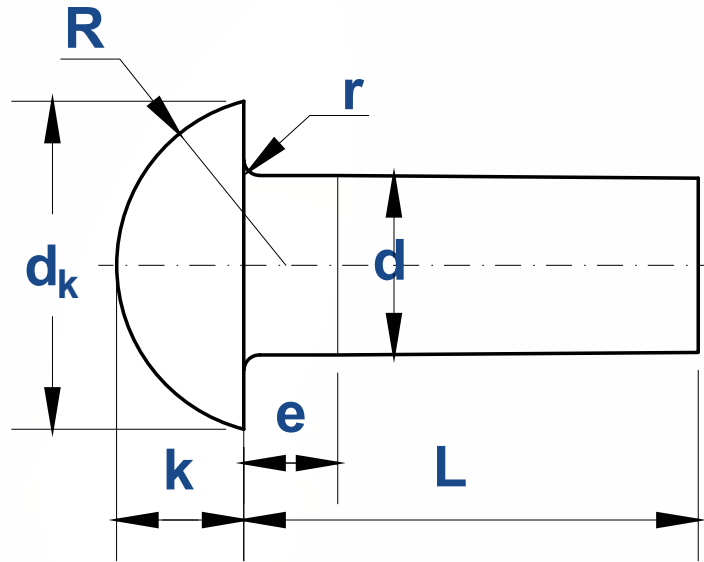




Nominal Diameter d		1	1.2	(1.4)	1.6	2	2.5	3	(3.5)	4	5	6	(7)	8
d	max	1.05	1.25	1.45	1.65	2.1	2.6	3.1	3.6	4.1	5.15	6.15	7.15	8.15
	min	0.95	1.15	1.35	1.55	1.9	2.4	2.9	3.4	3.9	4.85	5.85	6.85	7.85
d_k	max	1.8	2.1	2.4	2.8	3.5	4.4	5.2	6.2	7	8.8	10.5	12.2	14
	min	1.55	1.85	2.15	2.55	3.2	4.1	4.9	5.62	6.42	8.22	9.8	11.5	13.3
d_1	min	0.93	1.13	1.33	1.52	1.87	2.37	2.87	3.37	3.87	4.82	5.82	6.82	7.76
e	max	0.5	0.6	0.7	0.8	1	1.25	1.5	1.75	2	2.5	3	3.5	4
k	Nominal Size	0.6	0.7	0.8	1	1.2	1.5	1.8	2.1	2.4	3	3.6	4.2	4.8
	max	0.725	0.825	0.925	1.125	1.325	1.625	1.925	2.225	2.525	3.125	3.75	4.35	4.95
	min	0.475	0.575	0.675	0.875	1.075	1.375	1.675	1.975	2.275	2.875	3.45	4.05	4.65
r	max	0.2	0.2	0.2	0.2	0.2	0.2	0.2	0.3	0.3	0.4	0.4	0.4	0.4
R	$\approx$	1	1.2	1.4	1.6	1.9	2.4	2.8	3.4	3.8	4.6	5.7	6.6	7.5