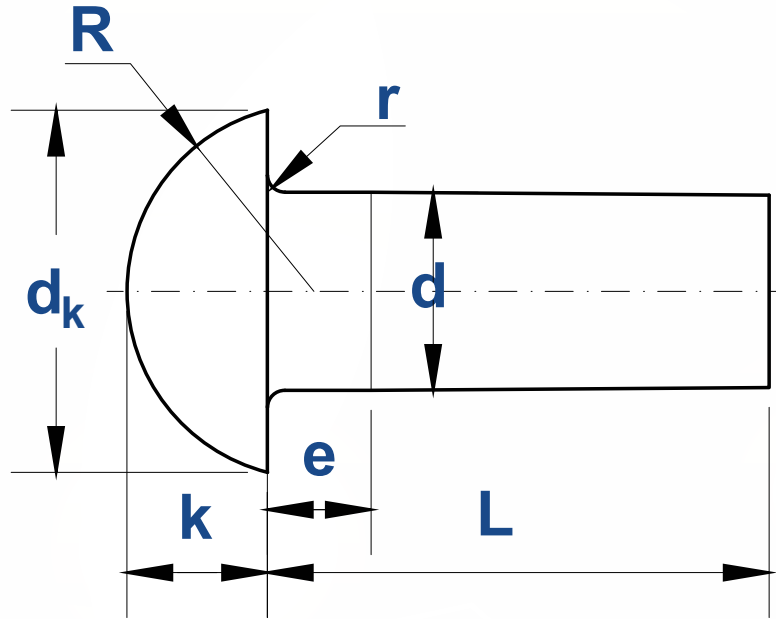




Nominal Diameter d		$\Phi 10$	$\Phi 12$	$(\Phi 14)$	$\Phi 16$	$(\Phi 18)$	$\Phi 20$	$(\Phi 22)$	$\Phi 24$	$(\Phi 27)$	$\Phi 30$	$(\Phi 33)$	$\Phi 36$
d	max	10.2	12.2	14.2	16.2	18.2	20.2	22.2	24.3	27.3	30.3	33.3	36.3
	min	9.8	11.8	13.8	15.8	17.8	19.8	21.8	23.7	26.7	29.7	32.7	35.7
d_k	max	16	19	22	25	28	32	36	40	43	48	53	58
	min	14.9	17.7	20.7	23.7	26.7	30.4	34.4	38.4	41.4	46.4	51.1	56.1
d_1	min	9.4	11.3	13.2	15.2	17.1	19.1	20.9	22.9	25.8	28.6	31.6	34.6
k	max	7.4	8.4	9.9	10.9	12.6	14.1	15.1	17.1	18.1	20.3	22.3	24.3
	min	6.5	7.5	9	10	11.5	13	14	16	17	19	21	23
e	max	5	6	7	8	9	10	11	12	13.5	15	16.5	18
r	max	0.5	0.6	0.6	0.8	0.8	1	1	1.2	1.2	1.6	1.6	2