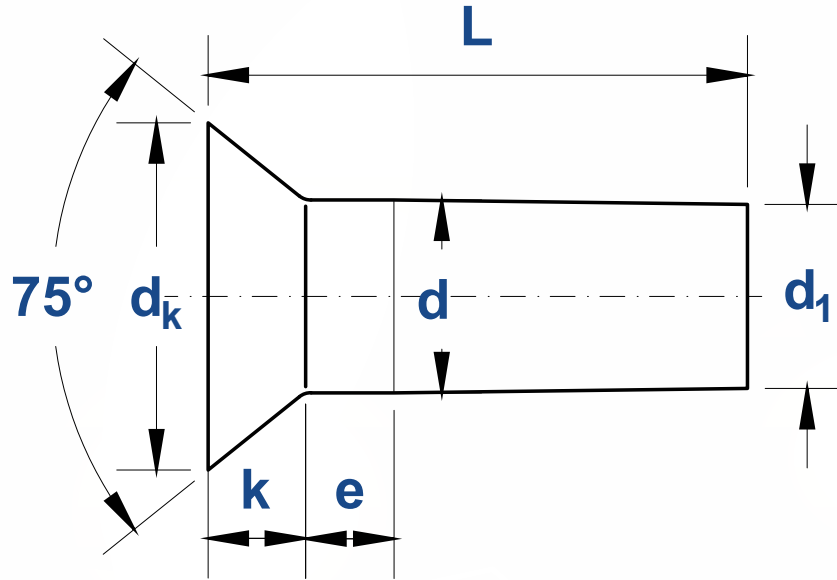




Nominal Diameter d		$\Phi 1$	$\Phi 1.2$	$(\Phi 1.4)$	$\Phi 1.6$	$\Phi 2$	$\Phi 2.5$	$\Phi 3$	$(\Phi 3.5)$	$\Phi 4$	$\Phi 5$	$\Phi 6$	$(\Phi 7)$	$\Phi 8$
d	max	1.05	1.25	1.45	1.65	2.1	2.6	3.1	3.6	4.1	5.15	6.15	7.15	8.15
	min	0.95	1.15	1.35	1.55	1.9	2.4	2.9	3.4	3.9	4.85	5.85	6.85	7.85
d_k	max=nominal size	1.8	2.1	2.5	2.8	3.5	4.4	5.2	6.3	7	8.8	10.5	12.2	14
	min	1.55	1.85	2.25	2.55	3.2	4.1	4.9	5.72	6.42	8.22	9.8	11.5	13.3
k	$\approx$	0.5	0.6	0.7	0.8	1	1.2	1.4	1.8	2	2.5	3	3.5	4

① Length above 40 mm shall be graded in 5 mm steps.