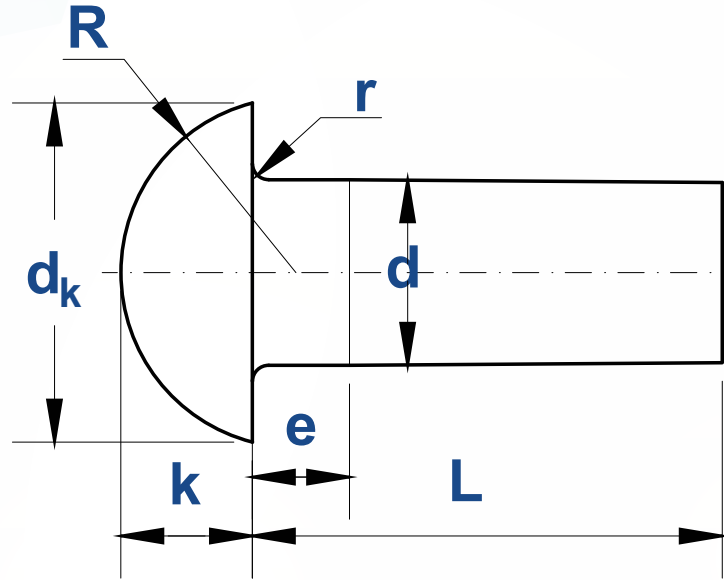




Nominal Diameter d		(1.4)	1.6	2	2.5	3	(3.5)	4	5	6
d	max	1.45	1.65	2.1	2.6	3.1	3.6	4.1	5.15	6.15
	min	1.35	1.55	1.9	2.4	2.9	3.4	3.9	4.85	5.85
d_k	max	3.2	3.6	4.5	5.6	6.8	7.8	9	11.2	13.5
	min	2.9	3.3	4.2	5.3	6.44	7.22	8.42	10.5	12.8
d_1	min	1.33	1.52	1.87	2.37	2.87	3.37	3.87	4.82	5.82
e	max	0.7	0.8	1	1.25	1.5	1.75	2	2.5	3
k	Nominal Size	0.7	0.8	1	1.3	1.5	1.8	2	2.5	3
	max	0.825	0.925	1.125	1.425	1.625	1.925	2.125	2.625	3.125
	min	0.575	0.925	0.875	1.175	1.375	1.675	1.875	2.375	2.875
r	max	0.2	0.2	0.2	0.2	0.2	0.3	0.3	0.3	0.4
R	$\approx$	2.8	3	3.6	4.2	5.4	6.1	7.1	8.8	10.7