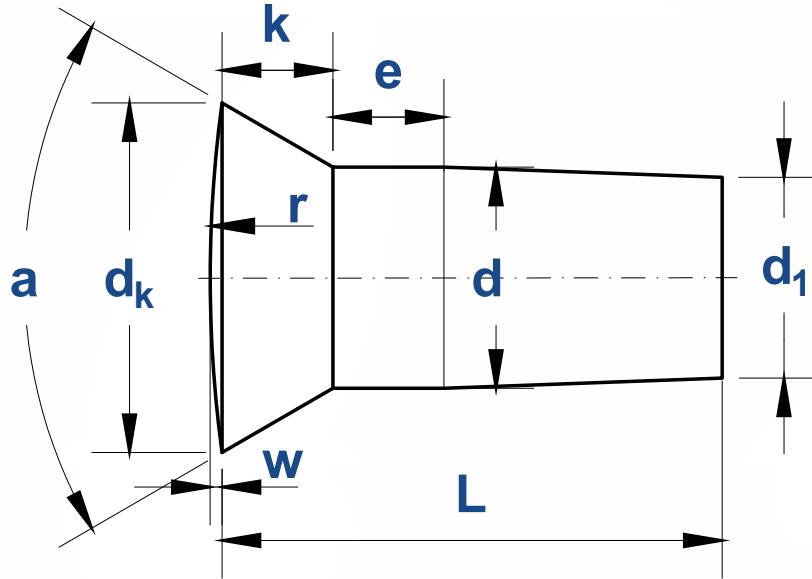




Nominal Diameter d		Φ10	Φ12	(Φ14)	Φ16	(Φ18)	Φ20	(Φ22)	Φ24	(Φ27)	Φ30	(Φ33)	Φ36
d	max	10.2	12.2	14.2	16.2	18.2	20.2	22.2	24.3	27.3	30.3	33.3	36.3
	min	9.8	11.8	13.8	15.8	17.8	19.8	21.8	23.7	26.7	29.7	32.7	35.7
d _k	h16	14.5	18	21.5	26	30	31.5	34.5	38	42	42.5	46.5	51
k	≈	3	4	5	6.5	8	10	11	12	13.5	15	16.5	18
α	max	80°	80°	80°	80°	80°	65°	65°	65°	65°	50°	50°	50°
	min	75°	75°	75°	75°	75°	60°	60°	60°	60°	45°	45°	45°
d ₁	min	9.4	11.3	13.2	15.2	17.1	19.1	20.9	22.9	25.8	28.6	31.6	34.6
e	max	5	6	7	8	9	10	11	12	13.5	15	16.5	18
r	≈	32	45	60	85	105	120	75	85	110	120	145	170
w	≈	1	1	1	1	1	1	2	2	2	2	2	2