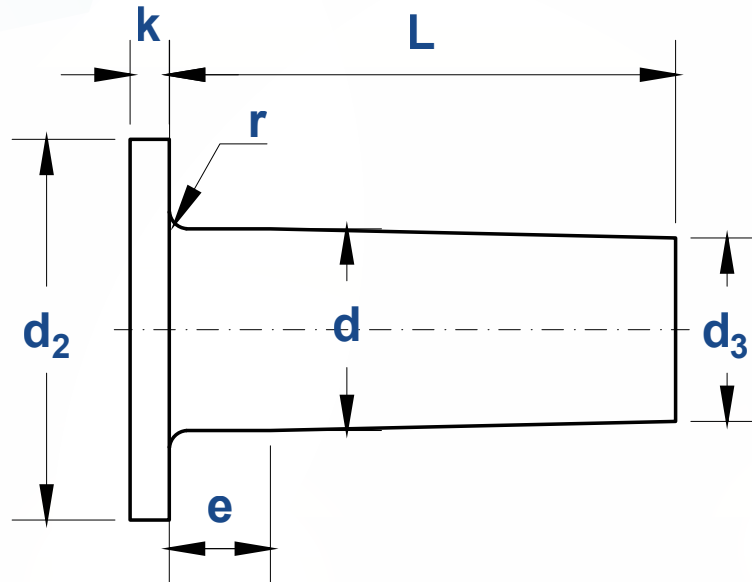




| Nominal Diameter<br>d |                  |                  | 3    | 4    | 5    | 6     | 8     | 10    |
|-----------------------|------------------|------------------|------|------|------|-------|-------|-------|
| d                     | (h13)            | max=nominal size | 3    | 4    | 5    | 6     | 8     | 10    |
|                       |                  | min              | 2.86 | 3.82 | 4.82 | 5.82  | 7.78  | 9.78  |
| d <sub>2</sub>        | max=nominal size |                  | 5.50 | 7.50 | 9.50 | 11.50 | 15.50 | 18.00 |
|                       | min              |                  | 5.20 | 6.92 | 8.92 | 10.80 | 14.80 | 17.30 |
| d <sub>3</sub>        | min              |                  | 2.85 | 3.80 | 4.80 | 5.80  | 7.75  | 9.75  |
| e                     | max              |                  | 1.5  | 2    | 2.5  | 3     | 4     | 5     |
| k                     | max=nominal size |                  | 0.8  | 1    | 1    | 1.2   | 1.2   | 1.4   |
|                       | min              |                  | 0.6  | 0.8  | 0.8  | 1     | 1     | 1.2   |
| r                     | max              |                  | 0.2  | 0.3  | 0.3  | 0.4   | 0.4   | 0.6   |

①, Conversion numbers for the weights :  
St, Stainless Steel: Cu: Cu Zn: Al  
1.000 : 1.134 : 1.070 : 0.344