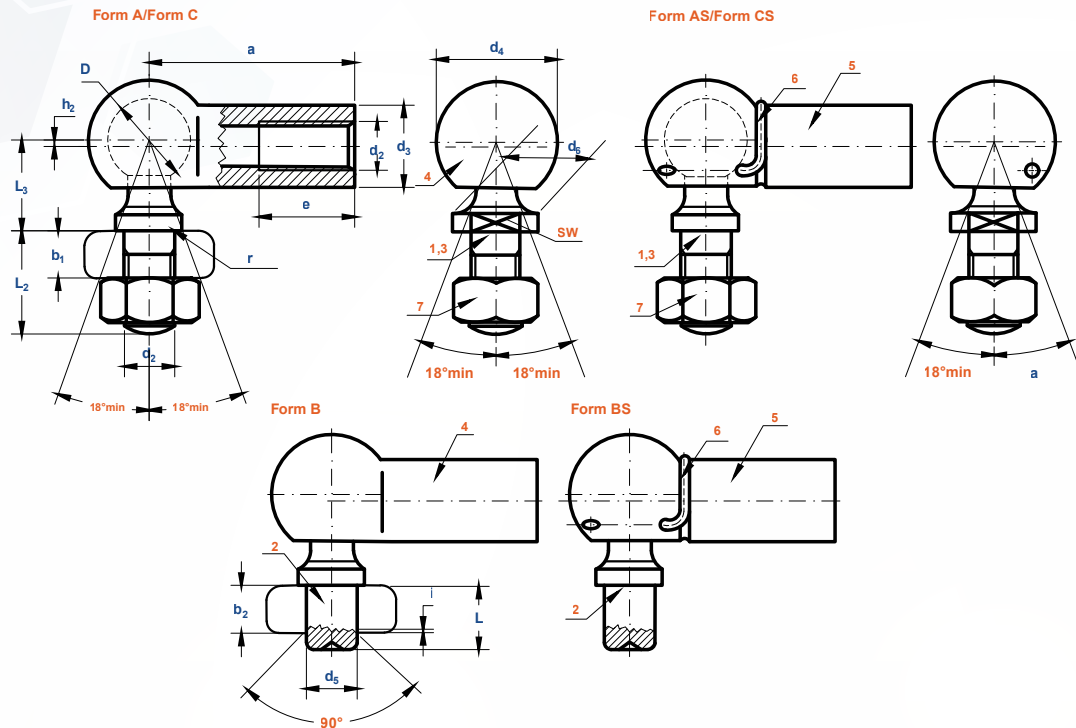




Nominal Diameter D		6	8	8	10	10	13	13	16	16	19	19
L	±0.2	3.5	4	7.5	4.5	8	5	10	6	13	12	18
a	±0.3	22	22	22	25	25	30	30	35	35	45	45
b ₁		-	5	5	6	6	8	8	10	10	14	14
b ₂		2	2.5	5	3	6	3.5	8	4	10	8	14
d ₂		M4	M5	M5	M6	M6	M8	M8	M10	M10	M14*1.5	M14*1.5
d ₃	±0.5	7	8	8	10	10	13	13	16	16	22	22
d ₄	±0.5	10.6	12.8	12.8	14.8	14.8	19.3	19.3	24	24	30	30
d ₅	max	4	5	5	6	6	8	8	10	10	14	14
	min	3.925	4.925	4.925	5.925	5.925	7.91	7.91	9.91	9.91	13.89	13.89
d ₆	max	6	8	8	10	10	13	13	16	16	19	19
	min	5.7	7.64	7.64	9.64	9.64	12.57	12.57	15.57	15.57	18.48	18.48
e	min	10.2	10.2	10.2	11.5	11.5	14	14	15.5	15.5	21.5	21.5
h ₂	±0.5	0.3	0.65	0.65	0.7	0.7	1.15	1.15	1.15	1.15	0.5	0.5
i		1	1	1	1	1	1.5	1.5	1.5	1.5	2.5	2.5
L ₂	±0.3	-	10.2	10.2	12.5	12.5	16.5	16.5	20	20	28	28
L ₃	±0.3	8.5	9	9	11	11	13	13	16	16	20	20
r	max	0.2	0.2	0.2	0.3	0.3	0.5	0.5	0.5	0.5	0.8	0.8
SW	max	-	7	7	8	8	11	11	13	13	16	16
	min	-	6.64	6.64	7.64	7.64	10.57	10.57	12.57	12.57	15.57	15.57
α		-	10°	10°	15°	15°	15°	15°	15°	15°	15°	15°
per 1000 units≈kg	A,AS,C,CS	-	15.2	15.2	25.2	25.2	53.1	53.1	103.8	103.8	220.9	220.9
	B,BS	9.2	12.85	13.35	21.3	22	43.1	45	82.3	86.6	181	188.7