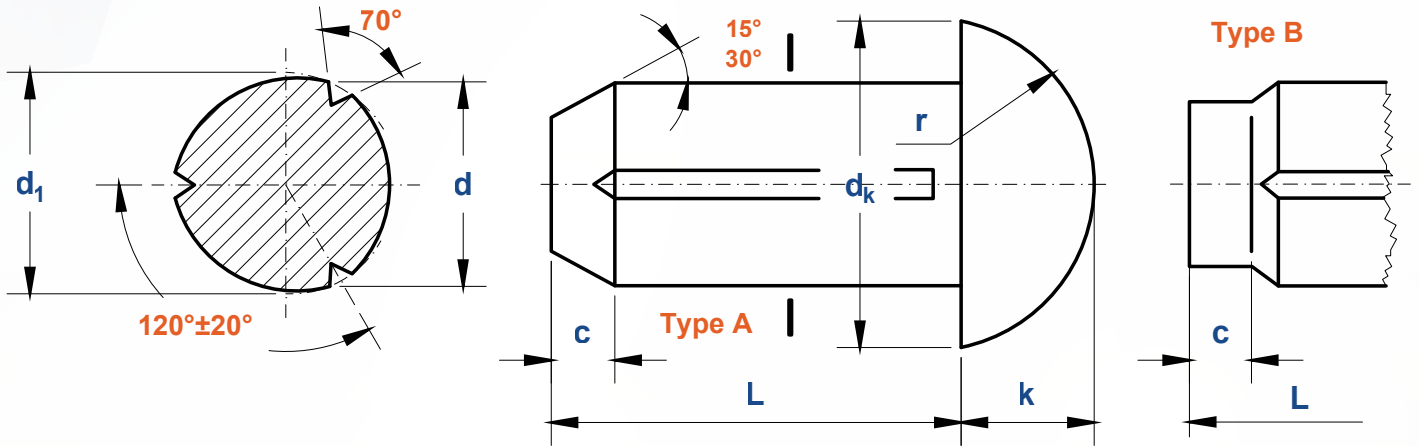




Nominal Diameter d		$\Phi 1.4$	$\Phi 1.6$	$\Phi 2$	$\Phi 2.5$	$\Phi 3$	$\Phi 4$	$\Phi 5$	$\Phi 6$	$\Phi 8$	$\Phi 10$	$\Phi 12$	$\Phi 16$	$\Phi 20$
d	max	1.4	1.6	2	2.5	3	4	5	6	8	10	12	16	20
	min	1.35	1.55	1.95	2.425	2.925	3.9	4.9	5.9	7.85	9.85	11.8	15.8	19.8
d_k	max	2.6	3	3.7	4.6	5.45	7.25	9.1	10.8	14.4	16	19	25	32
	min	2.2	2.6	3.3	4.2	4.95	6.75	8.5	10.2	13.6	14.9	17.7	23.7	30.7
k	max	0.9	1.1	1.3	1.6	1.95	2.55	3.15	3.75	5	7.4	8.4	10.9	13.9
	min	0.7	0.9	1.1	1.4	1.65	2.25	2.85	3.45	4.6	6.5	7.5	10	13
r	$\approx$	1.4	1.6	1.9	2.4	2.8	3.8	4.6	5.7	7.5	8	9.5	13	16.5
c		0.42	0.48	0.6	0.75	0.9	1.2	1.5	1.8	2.4	3	3.6	4.8	6
d_1	max	1.55	1.75	2.2	2.75	3.25	4.3	5.3	6.35	8.35	10.45	12.45	16.5	20.6
	min	1.5	1.7	2.1	2.65	3.15	4.2	5.2	6.25	8.25	10.25	12.25	16.3	20.4

①, Material: Steel (St) hardness 125 HV30 to 245 HV30 ; Other materials by agreement.