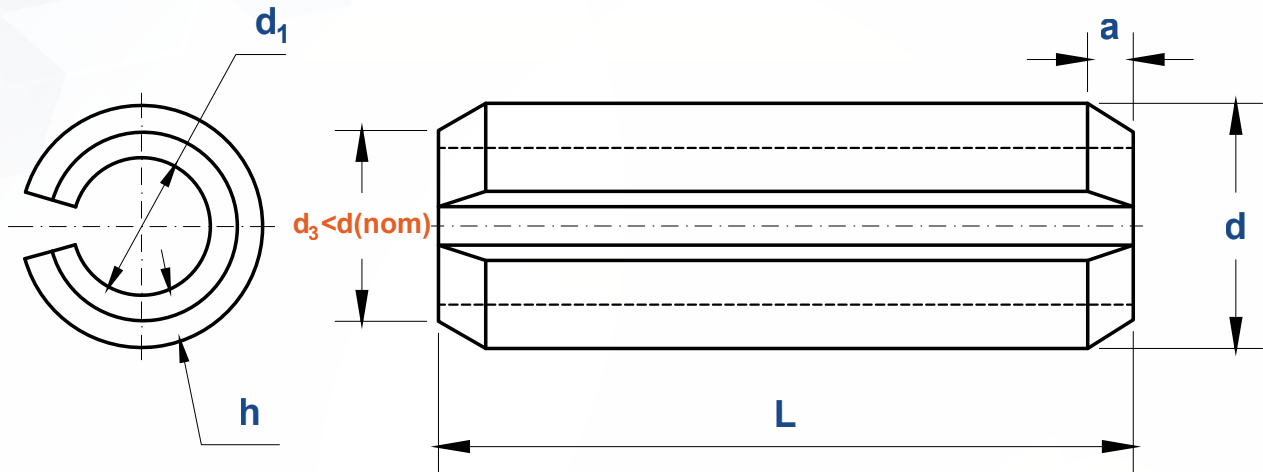




Nominal Diameter d			Φ1	Φ1.5	Φ2	Φ2.5	Φ3	Φ3.5	Φ4	Φ4.5	Φ5	Φ6	Φ8	Φ10	Φ12	Φ13
d	Before mounting	min	1.3	1.8	2.4	2.9	3.5	4	4.6	5.1	5.6	6.7	8.8	10.8	12.8	13.8
		max	1.2	1.7	2.3	2.8	3.3	3.8	4.4	4.9	5.4	6.4	8.5	10.5	12.5	13.5
d ₁	Before mounting		0.8	1.1	1.5	1.8	2.1	2.3	2.8	2.9	3.4	4	5.5	6.5	7.5	8.5
a	min		0.35	0.45	0.55	0.6	0.7	0.8	0.85	1	1.1	1.4	2	2.4	2.4	2.4
	max		0.15	0.25	0.35	0.4	0.5	0.6	0.65	0.8	0.9	1.2	1.6	2	2	2
h			0.2	0.3	0.4	0.5	0.6	0.75	0.8	1	1	1.2	1.5	2	2.5	2.5
Minimum Double Shear,kN ①			0.7	1.58	2.82	4.38	6.32	9.06	11.24	15.36	17.54	26.04	42.76	70.16	104.1	115.1

Nominal Diameter d			Φ14	Φ16	Φ18	Φ20	Φ21	Φ25	Φ28	Φ30	Φ32	Φ35	Φ38	Φ40	Φ45	Φ50
d	Before mounting	min	14.8	16.8	18.9	20.9	21.9	25.9	28.9	30.9	32.9	35.9	38.9	40.9	45.9	50.9
		max	14.5	16.5	18.5	20.5	21.5	25.5	28.5	30.5	32.5	35.5	38.5	40.5	45.5	50.5
d ₁	Before mounting		8.5	10.5	11.5	12.5	13.5	15.5	17.5	18.5	20.5	21.5	23.5	25.5	28.5	31.5
a	min		2.4	2.4	2.4	3.4	3.4	3.4	3.4	3.4	3.6	3.6	4.6	4.6	4.6	4.6
	max		2	2	2	3	3	3	3	3	3	3	4	4	4	4
h			3	3	3.5	4	4	5	5.5	6	6	7	7.5	7.5	8.5	9.5
Minimum Double Shear,kN ①			144.7	171	222.5	280.6	298.2	438.5	542.6	631.4	684	859	1003	1068	1360	1685

①. Applies to steel and martensitic corrosion-resistant steel products only. For austenitic stainless pins, no double shear strength values are specified.