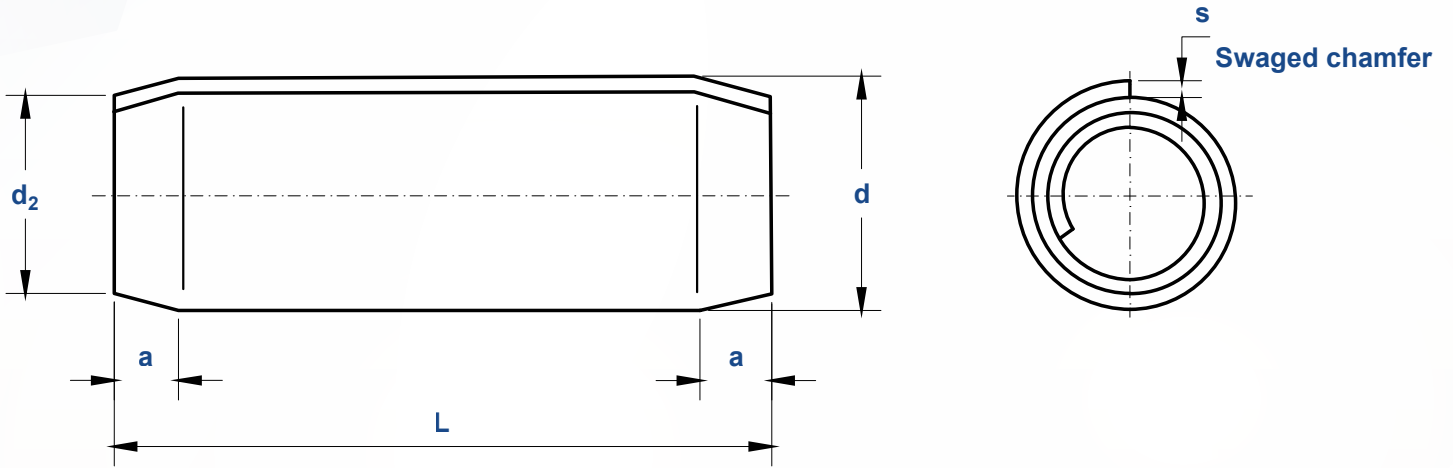




Nominal Diameter d			Φ1.5	Φ2	Φ2.5	Φ3	Φ3.5	Φ4	Φ5	Φ6	Φ8
d	before mounting	max	1.75	2.28	2.82	3.35	3.87	4.45	5.5	6.55	8.65
		min	1.62	2.13	2.65	3.15	3.67	4.2	5.2	6.25	8.3
d ₂	before mounting	max	1.4	1.9	2.4	2.9	3.4	3.9	4.85	5.85	7.8
a	≈		0.5	0.7	0.7	0.9	1	1.1	1.3	1.5	2
s			0.08	0.11	0.14	0.17	0.19	0.22	0.28	0.33	0.45
Minimum Double Shear,kN ①	a		0.8	1.5	2.3	3.3	4.5	5.7	9	13	23
	b		0.65	1.1	1.8	2.5	3.4	4.4	7	10	18

①, a - Applies to steel and martensitic corrosion-resistant steel products.

b - Applies to austenitic stainless steel products.