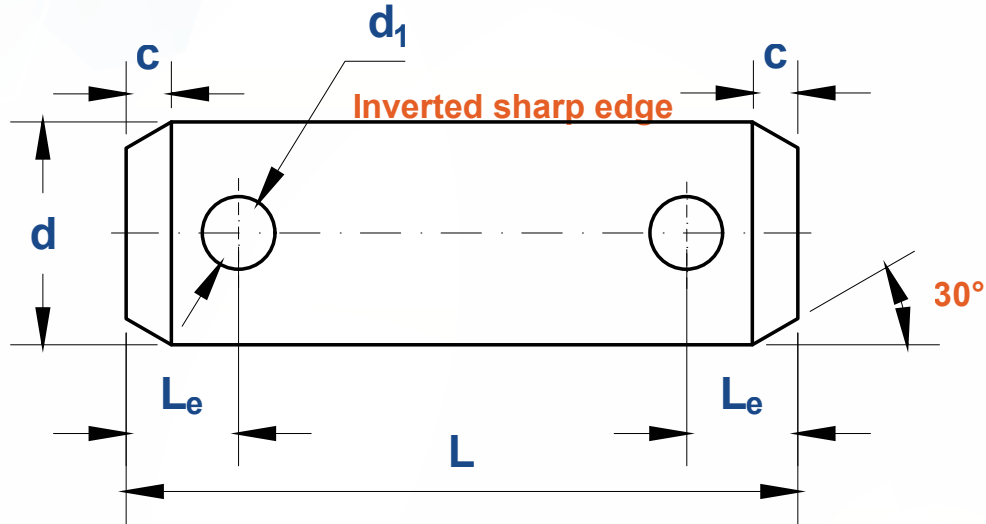




Nominal Diameter d		$\Phi 3$	$\Phi 4$	$\Phi 5$	$\Phi 6$	$\Phi 8$	$\Phi 10$	$\Phi 12$	$\Phi 14$	$\Phi 16$	$\Phi 18$	$\Phi 20$	$\Phi 22$	$\Phi 24$
d	max=nominal size	3	4	5	6	8	10	12	14	16	18	20	22	24
	min	2.94	3.925	4.925	5.925	7.91	9.91	11.89	13.89	15.89	17.89	19.87	21.87	23.87
d_1	min=nominal size	0.8	1	1.2	1.6	2	3.2	3.2	4	4	5	5	5	6.3
	max	0.94	1.14	1.34	1.74	2.14	3.38	3.38	4.18	4.18	5.18	5.18	5.18	6.52
c	max	1	1	2	2	2	2	3	3	3	3	4	4	4
L_e	min	1.6	2.2	2.9	3.2	3.5	4.5	5.5	6	6	7	8	8	9

Nominal Diameter d		$\Phi 27$	$\Phi 30$	$\Phi 33$	$\Phi 36$	$\Phi 40$	$\Phi 45$	$\Phi 50$	$\Phi 55$	$\Phi 60$	$\Phi 70$	$\Phi 80$	$\Phi 90$	$\Phi 100$
d	max=nominal size	27	30	33	36	40	45	50	55	60	70	80	90	100
	min	26.87	29.87	32.84	35.84	39.84	44.84	49.84	54.81	59.81	69.81	79.81	89.78	99.78
d_1	min=nominal size	6.3	8	8	8	8	10	10	10	10	13	13	13	13
	max	6.52	8.22	8.22	8.22	8.22	10.22	10.22	10.22	10.22	13.27	13.27	13.27	13.27
c	max	4	4	4	4	4	4	4	6	6	6	6	6	6
L_e	min	9	10	10	10	10	12	12	14	14	16	16	16	16