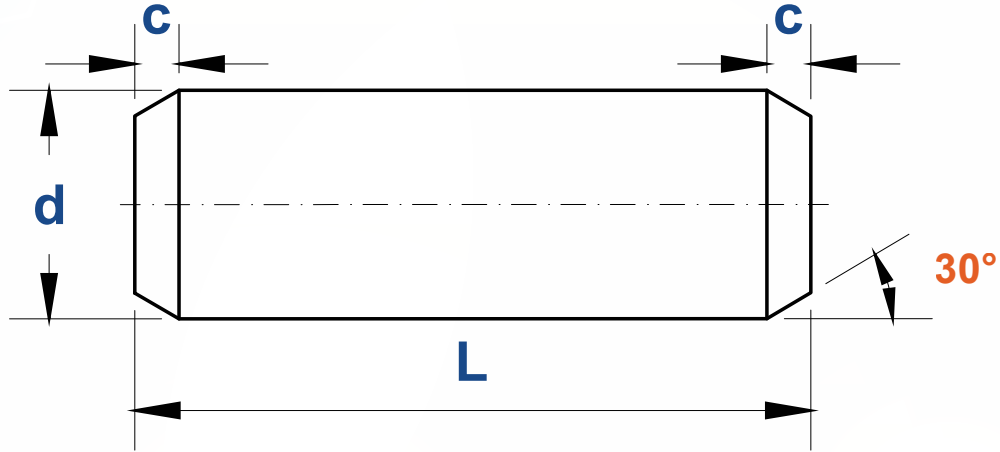




Nominal Diameter d		3	4	5	6	8	10	12	14	16	18	20	22	24
d	min	2.94	3.925	4.925	5.925	7.91	9.91	11.89	13.89	15.89	17.89	19.87	21.87	23.87
	max	3	4	5	6	8	10	12	14	16	18	20	22	24
c	max	1	1	2	2	2	2	3	3	3	3	4	4	4

Nominal Diameter d		27	30	33	36	40	45	50	55	60	70	80	90	100
d	min	26.87	29.87	32.84	35.84	39.84	44.84	49.84	54.81	59.81	69.81	79.81	89.78	99.78
	max	27	30	33	36	40	45	50	55	60	70	80	90	100
c	max	4	4	4	4	4	4	4	6	6	6	6	6	6