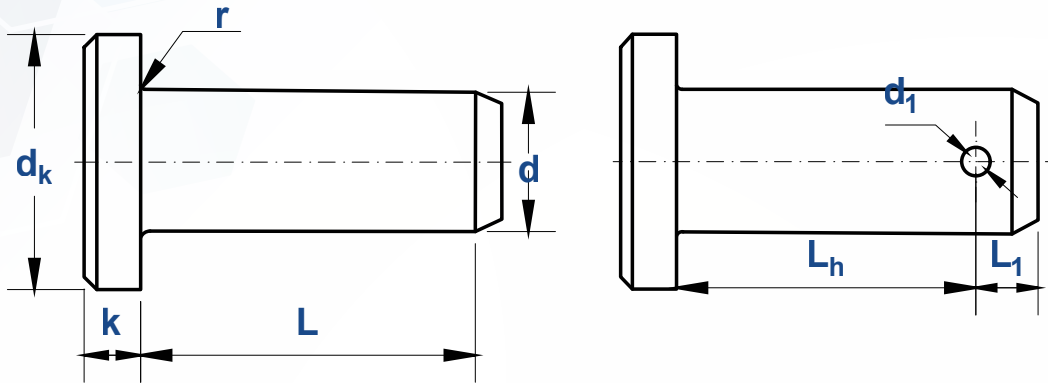




Nominal Diameter d		Φ3	Φ4	Φ5	Φ6	Φ8	Φ10	Φ12	(Φ13)	Φ14	Φ16	Φ18
d	max	3	4	5	6	8	10	12	13	14	16	18
	min	2.94	3.925	4.925	5.925	7.91	9.91	11.89	12.89	13.89	15.89	17.89
d _k	max	5	6	8	9	12	14	17	18	19	21	23
	min	4.7	5.7	7.64	8.64	11.57	13.57	16.57	17.57	18.48	20.48	22.48
d ₁	min	0.8	1	1.6	1.6	2	3.2	4	4	4	4	5
	max	1.05	1.25	1.85	1.85	2.25	3.5	4.3	4.3	4.3	4.3	5.3
k	Nominal Size	1	1	1.5	1.5	2	2	3	3	3	3	3
	max	1.125	1.125	1.625	1.625	2.125	2.125	3.125	3.125	3.125	3.125	3.125
	min	0.875	0.875	1.375	1.375	1.875	1.875	2.875	2.875	2.875	2.875	2.875
r		0.3	0.3	0.5	0.5	0.5	0.5	0.5	0.5	1	1	1
L ₁	min	1.5	1.8	2	2.5	3	4	5	5	5	5	6.5

Nominal Diameter d		Φ20	Φ22	(Φ23)	Φ25	(Φ26)	Φ28	Φ30	Φ32	Φ35	Φ40	Φ45
d	max	20	22	23	25	26	28	30	32	35	40	45
	min	19.87	21.87	22.87	24.87	25.87	27.87	29.87	31.84	34.84	39.84	44.84
d _k	max	26	28	29	32	32	34	36	40	44	48	52
	min	25.48	27.48	28.48	31.38	31.38	33.38	35.38	39.38	43.38	47.38	51.26
d ₁	min	5	5	5	6.3	6.3	6.3	6.3	8	8	8	8
	max	5.3	5.3	5.3	6.66	6.66	6.66	6.66	8.36	8.36	8.36	8.36
k	Nominal Size	4	4	4	5	5	5	5	6	6	6	7
	max	4.15	4.15	4.15	5.15	5.15	5.15	5.15	6.15	6.15	6.15	7.18
	min	3.85	3.85	3.85	4.85	4.85	4.85	4.85	5.85	5.85	5.85	6.82
r		1	1	1	1	1	1	1	1	2	2	2
L ₁	min	6.5	6.5	6.5	8	8	8	8	10	10	10	10

Nominal Diameter d		Φ50	Φ55	Φ60	Φ65	Φ70	Φ75	Φ80	(Φ85)	Φ90	(Φ95)	Φ100
d	max	50	55	60	65	70	75	80	85	90	95	100
	min	49.84	54.81	59.81	64.81	69.81	74.81	79.81	84.78	89.78	94.78	99.78
d _k	max	58	65	70	75	80	85	90	98	102	108	112
	min	57.26	64.26	69.26	74.26	79.26	84.13	89.13	97.13	101.13	107.13	111.13
d ₁	min	10	10	10	10	10	10	13	13	13	13	13
	max	10.36	10.36	10.36	10.36	10.36	10.36	13.43	13.43	13.43	13.43	13.43
k	Nominal Size	7	8	9	9	10	10	10	10	12	12	12
	max	7.18	8.18	9.18	9.18	10.18	10.18	10.18	10.18	12.215	12.215	12.215
	min	6.82	7.82	8.82	8.82	9.82	9.82	9.82	9.82	11.785	11.785	11.785
r		2	2	2	2	2	2	2	2	2	2	2
L ₁	min	12	12	12	12	12	12	15	15	15	15	15