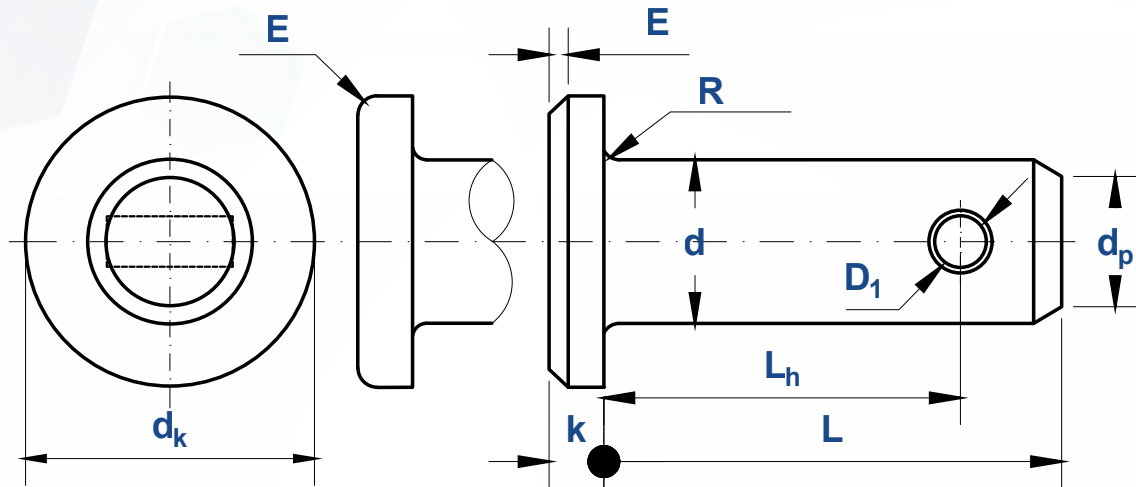




Nominal Diameter d		3	4	5	6	8	10	12	14	16	18	20	22	24
d	max	3.00	4.000	5.000	6.000	8.00	10.00	12.00	14.00	16.00	18.00	20.00	22.00	24.00
	min	2.94	3.93	4.93	5.93	7.91	9.91	11.90	13.90	15.90	17.90	19.87	21.87	23.87
d _k	max	5.00	6.00	8.00	10.00	14.00	18.00	20.00	22.00	25.00	28.00	30.00	33.00	36.00
	min	4.70	5.70	7.64	9.64	13.57	17.57	19.48	21.48	24.48	27.48	29.48	32.38	35.38
k	max	1.2	1.2	1.8	2.2	3.2	4.2	4.2	4.2	4.7	5.2	5.2	5.7	6.2
	min	0.8	0.8	1.4	1.8	2.8	3.8	3.8	3.8	4.3	4.8	4.8	5.3	5.8
E	≈	0.5	0.5	1	1	1	1	1.5	1.5	1.5	1.5	2	2	2
R	Nominal Size	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	0.6	1	1	1	1
d _p	max	2.2	3.2	3.3	4.3	6.3	8.3	9.5	11.5	13.5	15.5	16.6	18.6	20.6
	min	1.8	2.8	2.7	3.7	5.7	7.7	8.5	10.5	12.5	14.5	15.4	17.4	19.4
D ₁	Nominal Size	0.8	1	1.2	1.6	2	3	3	4	4	5	5	5	6.3
	max	0.94	1.14	1.34	1.74	2.14	3.38	3.38	4.18	4.18	5.18	5.18	5.18	6.52
	min	0.8	1	1.2	1.6	2	3.2	3.2	4	4	5	5	5	6.3

Nominal Diameter d		27	30	33	36	40	45	50	55	60	70	80	90	100
d	max	27.00	30.00	33.00	36.00	40.00	45.00	50.00	55.00	60.00	70.00	80.00	90.00	100.00
	min	26.87	29.87	32.84	35.84	39.84	44.84	49.84	54.81	59.81	69.81	79.81	89.78	99.78
d _k	max	40.00	44.00	47.00	50.00	55.00	60.00	66.00	72.00	78.00	90.00	100.00	110.00	120.00
	min	39.38	43.38	46.38	49.38	54.26	59.26	65.26	71.26	77.26	89.13	99.13	109.13	119.13
k	max	6.2	8.3	8.3	8.3	8.3	9.3	9.3	11.4	12.4	13.4	13.4	13.4	13.4
	min	5.8	7.7	7.7	7.7	7.7	8.7	8.7	10.6	11.6	12.6	12.6	12.6	12.6
E	≈	2	2	2	2	2	2	2	3	3	3	3	3	3
R	Nominal Size	1	1	1	1	1	1	1	1	1	1	1	1	1
d _p	max	23.6	26.6	29.6	32.6	36.6	41.6	46.6	50.0	55.0	65.0	75.0	85.0	95.0
	min	22.4	25.4	28.4	31.4	35.4	40.4	45.4	48.0	53.0	63.0	73.0	83.0	93.0
D ₁	Nominal Size	6.3	8	8	8	8	10	10	10	10	13	13	13	13
	max	6.52	8.22	8.22	8.22	8.22	10.22	10.22	10.22	10.22	13.27	13.27	13.27	13.27
	min	6.3	8	8	8	8	10	10	10	10	13	13	13	13