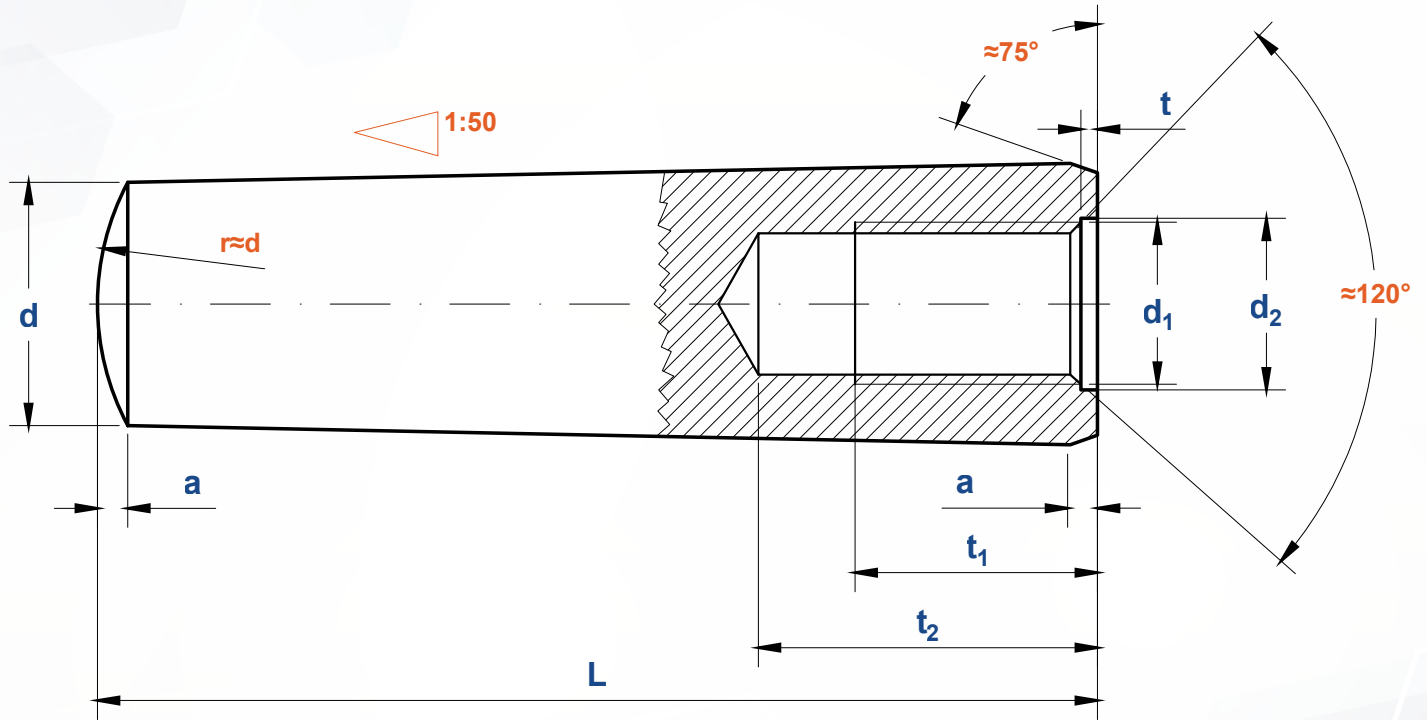




Nominal Diameter		Φ6	Φ8	Φ10	Φ12	Φ16	Φ20	Φ25	Φ30	Φ40	Φ50
d											
d	max=nominal size (h10)	6	8	10	12	16	20	25	30	40	60
	min	5.952	7.942	9.942	11.93	15.93	19.916	24.916	29.916	39.9	59.88
a	≈	0.8	1	1.2	1.6	2	2.5	3	4	5	6.3
d ₁		M4	M5	M6	M8	M10	M12	M16	M20	M20	M24
P	Pitch	0.7	0.8	1	1.25	1.5	1.75	2	2.5	2.5	3
d ₂		4.3	5.3	6.4	8.4	10.5	13	17	21	21	25
t ₁		6	8	10	12	16	18	24	30	30	36
t ₂	min	10	12	16	20	25	28	35	40	40	50
t		1	1.2	1.2	1.2	1.5	1.5	2	2	2.5	2.5

①, Type A, surface roughness Ra = 0.8 μm;
Type B, surface roughness Ra = 3.2 μm.

②, Material:

a) St=free cutting steel, hardness 125 HV to 245 HV.

b) Other materials by agreement.