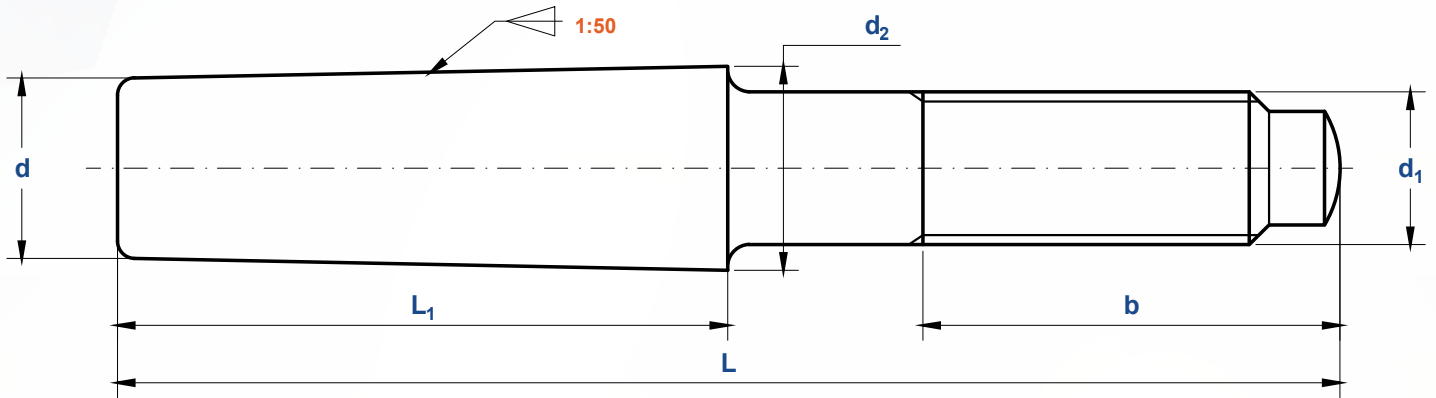




Nominal Diameter d		5	6	8	10	12	14	16	20	25	30	40	50
d	max	5	6	8	10	12	14	16	20	25	30	40	50
	min	4.952	5.952	7.942	9.942	11.93	13.93	15.93	19.916	24.916	29.916	39.9	49.9
b	min	14	18	22	24	27	30	35	35	40	46	58	70
	max	15.6	20	24.5	27	30.5	33.5	39	39	45	52	65	78
d ₂	≈	5.5	6.6	8.8	10.9	13.1	15.3	17.4	21.7	27	32.2	42.6	53
d ₁		M5	M6	M8	M10	M12	M12	M16	M16	M20	M24	M30	M36
L ₁	Nominal Size	25	30	40	45	55	65	72	85	100	110	130	150
	最小値	24.8	29.8	39.7	44.7	54.7	64.7	71.7	84.7	99.7	109.7	129.5	149.5
	max	25.2	30.2	40.3	45.3	55.3	65.3	72.3	85.3	100.3	110.3	130.5	150.5

①, Thread end according to DIN 76-1

②, Material: Free-cutting steel, Hardness 125 HV to 245 HV. Other materials by agreement.