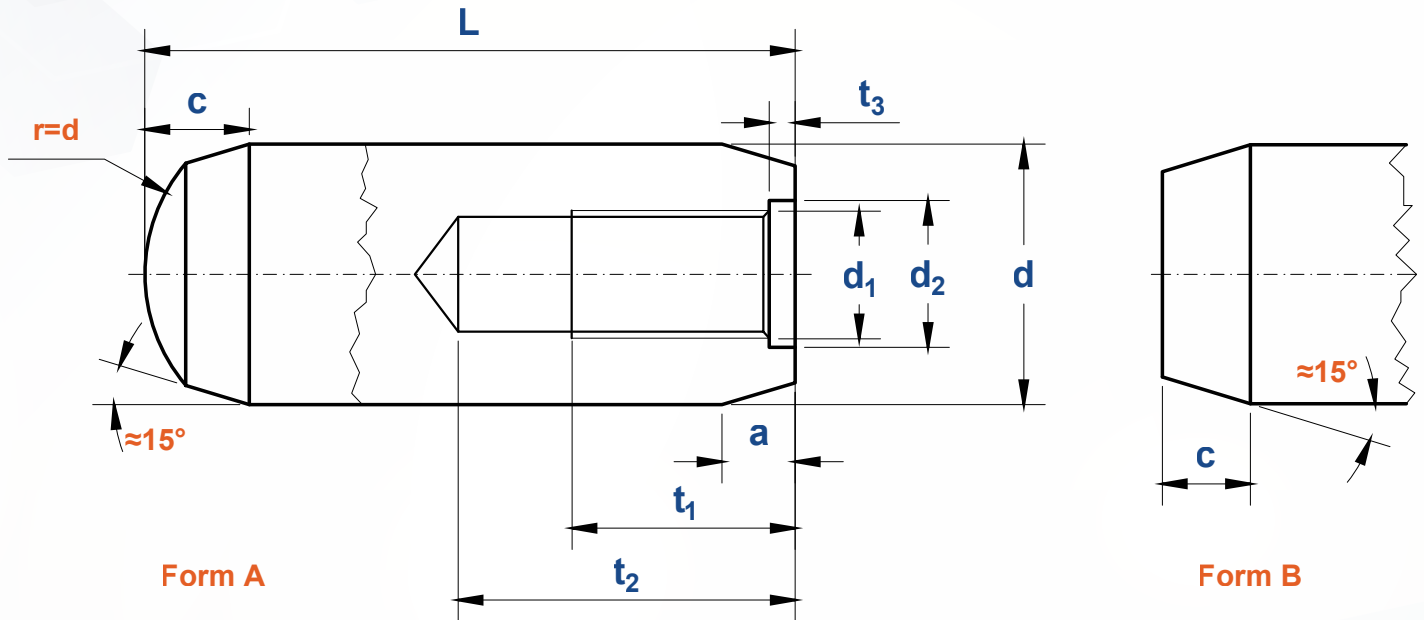




Nominal Diameter d		Φ6	Φ8	Φ10	Φ12	Φ16	Φ20	Φ25	Φ30	Φ40	Φ50
d	max	6.012	8.015	10.015	12.018	16.018	20.021	25.021	30.021	40.025	50.025
		6.004	8.006	10.006	12.007	16.007	20.008	25.008	30.008	40.009	50.009
a	≈	0.8	1	1.2	1.6	2	2.5	3	4	5	6.3
c		2.1	2.6	3	3.8	4.6	6	6	7	8	10
d ₁		M4	M5	M6	M6	M8	M10	M16	M20	M20	M24
P	Pitch	0.7	0.8	1	1	1.25	1.5	2	2.5	2.5	3
d ₂		4.3	5.3	6.4	6.4	8.4	10.5	17	21	21	25
t ₁		6	8	10	12	16	18	24	30	30	36
t ₂	min	10	12	16	20	25	28	35	40	40	50
t ₃		1	1.2	1.2	1.2	1.5	1.5	2	2	2.5	2.5