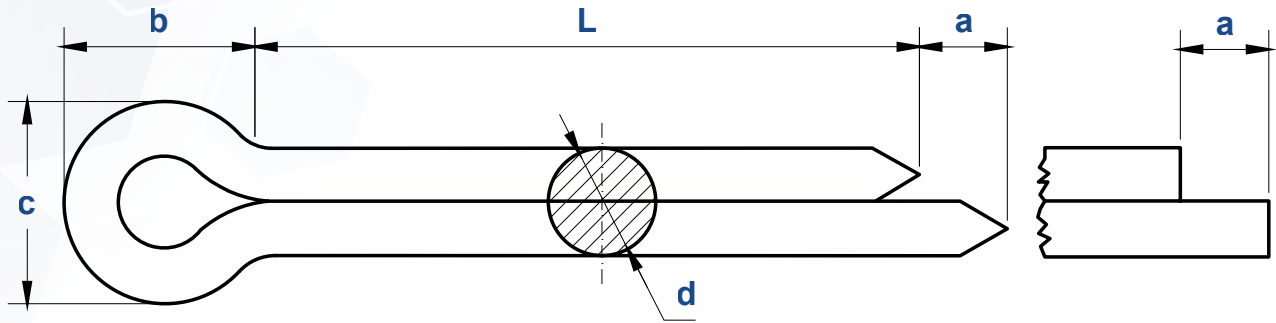




Nominal Diameter d ①		0.6	0.8	1	1.2	1.6	2	2.5	3.2
d	max	0.5	0.7	0.9	1	1.4	1.8	2.3	2.9
	min	0.4	0.6	0.8	0.9	1.3	1.7	2.1	2.7
a	max	1.6	1.6	1.6	2.5	2.5	2.5	2.5	3.2
	min	0.8	0.8	0.8	1.25	1.25	1.25	1.25	1.6
b	≈	2	2.4	3	3	3.2	4	5	6.4
c	max	1	1.4	1.8	2	2.8	3.6	4.6	5.8
	min	0.9	1.2	1.6	1.7	2.4	3.2	4	5.1
L	Range of Length	4-12	5-16	6-20	8-25	8-32	10-40	12-50	14-63

Nominal Diameter d ①		4	5	6.3	8	10	13	16	20
d	max	3.7	4.6	5.9	7.5	9.5	12.4	15.4	19.3
	min	3.5	4.4	5.7	7.3	9.3	12.1	15.1	19
a	max	4	4	4	4	6.30	6.30	6.30	6.30
	min	2	2	2	2	3.15	3.15	3.15	3.15
b	≈	8	10	12.6	16	20	26	32	40
c	max	7.4	9.2	11.8	15.0	19.0	24.8	30.8	38.5
	min	6.5	8.0	10.3	13.1	16.6	21.7	27.0	33.8
L	Range of Length	18-80	22-100	32-125	40-160	45-200	71-250	112-280	160-280

①, Nominal size = diameter of the split pin hole; for the pin hole diameter, the following tolerance classes are recommended :

H13 for nominal size ≤ 1.2,

H14 for nominal size > 1.2.

②, Material:

a) St=Steel;

b) CuZn=Copper-zinc alloy;

c) Cu=Copper;

d) Al=Aluminum alloy;

e) A=Austenitic stainless steel;

f) Other material shall be subject to agreement.

Ductility: Each leg of the split pin shall be capable of withstanding being bent back upon itself once, with no visible indication of fracture occurring at the point of bend.