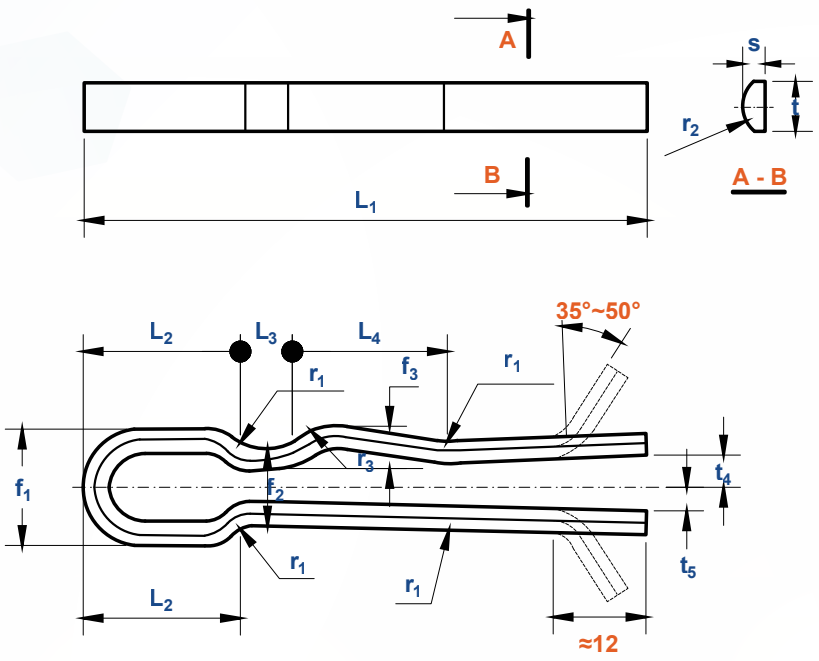

Size		16	20	24
f_1	±0.5	14.5	16.4	20
f_2	±0.2	10.5	10.9	13
f_3	±0.2	5.5	6	7
t_4		4.5	4.5	7
t_5		3	3.5	4
L_1	±1.5	65	80	100
L_2	±0.5	19	22.5	29.5
L_3	±0.5	5.2	6.5	7.7
L_4		18	22	28
r_1		3	3	4
r_2		3.8	4.8	5.7
r_3		6.5	8.5	10
s	±0.1	3.2	3.2	4
t	min=nominal size	5.5	7	8.7
	max	5.7	7.2	8.9
per 100 units ≈ kg		1.85	2.8	5.4