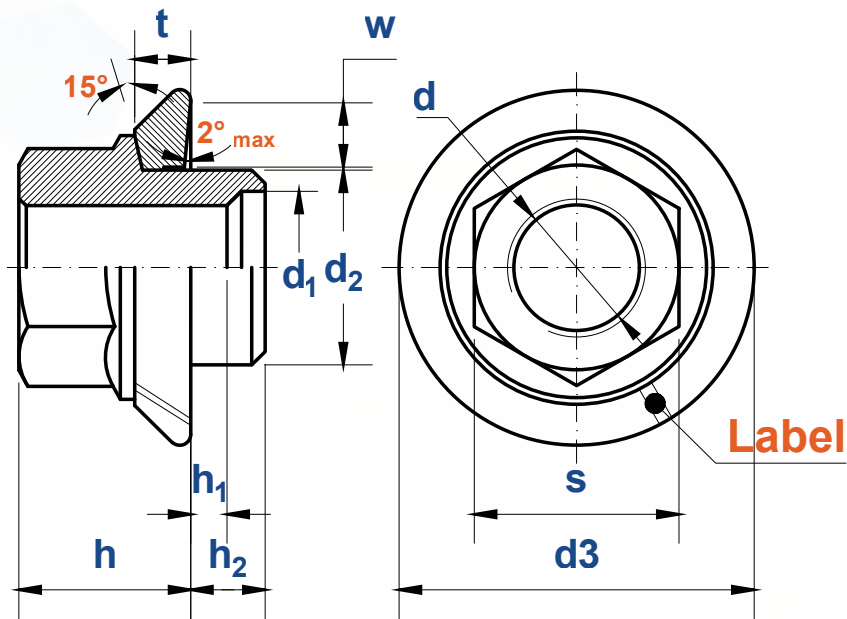




Thread Size d		M18	M20	M22
P	pitch	1.5	1.5	1.5
s	max=nominal size	27	30	32
	min	26.16	29.16	31
h	min	24	25	26
t	max	7.5	9.5	11
h ₂	max	9	11	19
d ₁	Nominal Size	20	22.5	24.5
	max	20.3	22.8	24.8
	min	19.7	22.2	24.2
d ₂	Nominal Size	25	28.5	30.5
	max	25.25	28.75	30.75
	min	24.75	28.25	30.25
d ₃	max	44	52	54
w	min	5.5	6	6.5
h ₁	min	6.5	7.5	8.5