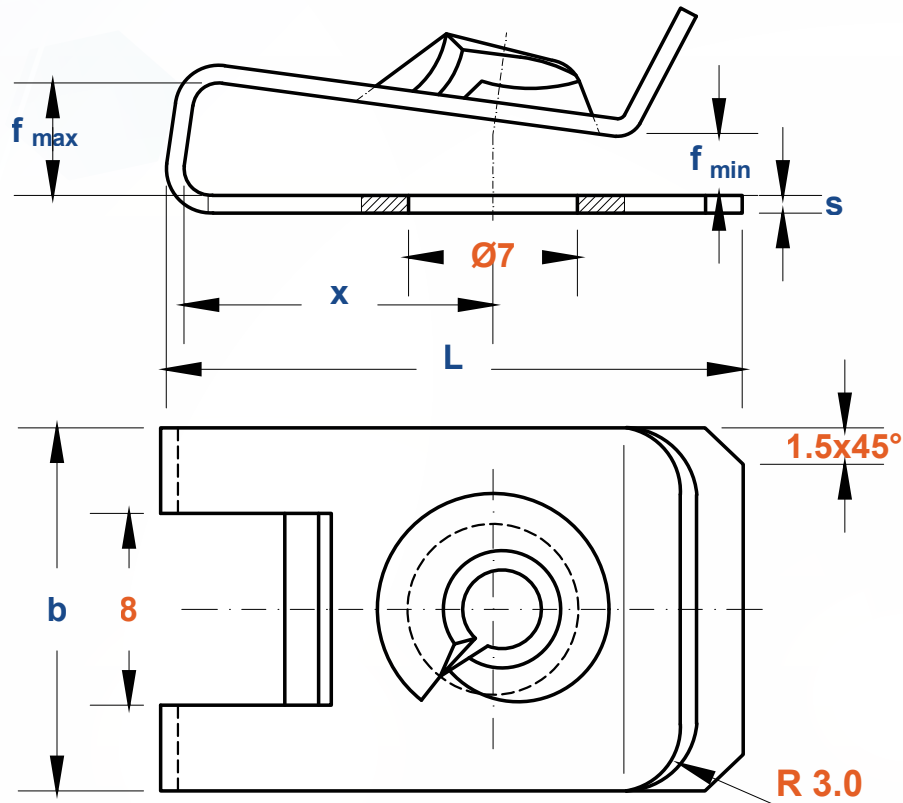




For Nominal Thread Diameter		ST2.9 ×16	ST3.5 ×17	ST4.2 ×20	ST4.2 ×24	ST4.8 ×20	ST4.8 ×24	ST4.8 ×28	ST6.3 ×20	ST6.3 ×24	ST6.3 ×28
s	Nominal Size	0.5	0.5	0.6	0.6	0.7	0.7	0.7	0.7	0.7	0.7
	max	0.57	0.57	0.67	0.67	0.77	0.77	0.77	0.77	0.77	0.77
	min	0.43	0.43	0.53	0.53	0.63	0.63	0.63	0.63	0.63	0.63
b	Nominal Size	11	11	11	11	15	15	15	16	16	16
	max	11.3	11.3	11.3	11.3	15.3	15.3	15.3	16.3	16.3	16.3
	min	10.7	10.7	10.7	10.7	14.7	14.7	14.7	15.7	15.7	15.7
L	Nominal Size	16	17	20	24	20	24	28	20	24	28
	max	16.3	17.3	20.3	24.3	20.3	24.3	28.3	20.3	24.3	28.3
	min	15.7	16.7	19.7	23.7	19.7	23.7	27.7	19.7	23.7	27.7
x	Nominal Size	8	8	9	13	9	13	17	9	13	17
	max	8.3	8.3	9.3	13.3	9.3	13.3	17.3	9.3	13.3	17.3
	min	7.7	7.7	8.7	12.7	8.7	12.7	16.7	8.7	12.7	16.7
f	Low	max	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5
		min	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
	High	max	5.0	5.0	5.0	5.0	5.0	5.0	5.0	5.0	5.0
		min	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5	2.5

①, Material: Steel grade C67S as specified in DIN EN 10132-4-2000. Hardness 435 HV5 to 535 HV5