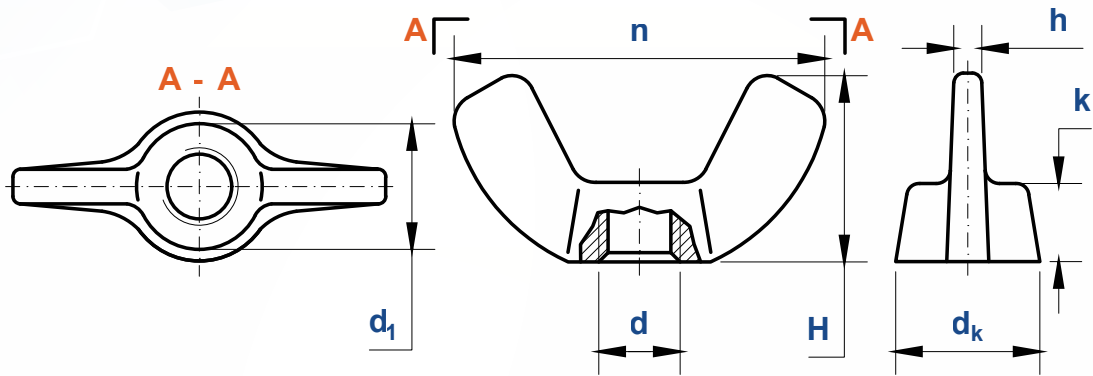




Thread Size d		M4	M5	M6	M8	M10	M12
P	Pitch	0.7	0.8	1	1.25	1.5	1.75
n	max	21	26.5	32	38	50	66
	min	19	24.5	29	35	47	63
H	max	11	13	16	19	24	32
	min	9	11	14	17	22	29
h	min	1.1	1.5	1.5	2	3.6	4.1
d ₁	max	7	9	11	12.5	16	19
	min	5.5	7.5	9	10.5	14	17
d _k	max	9	12	14	16	21	24
	min	7	9	11	13	18	21
k	max	4.6	6	7	8.5	10	13
	min	3.2	4	5	6.5	8	10

①, Material: Steel (St) (forged or cold worked), or malleable cast iron (GT) (GTS or GTW), or copper-zinc alloy (CuZn) (malleable or casting alloy), or austenitic (A) (grade at manufacturer's discretion)