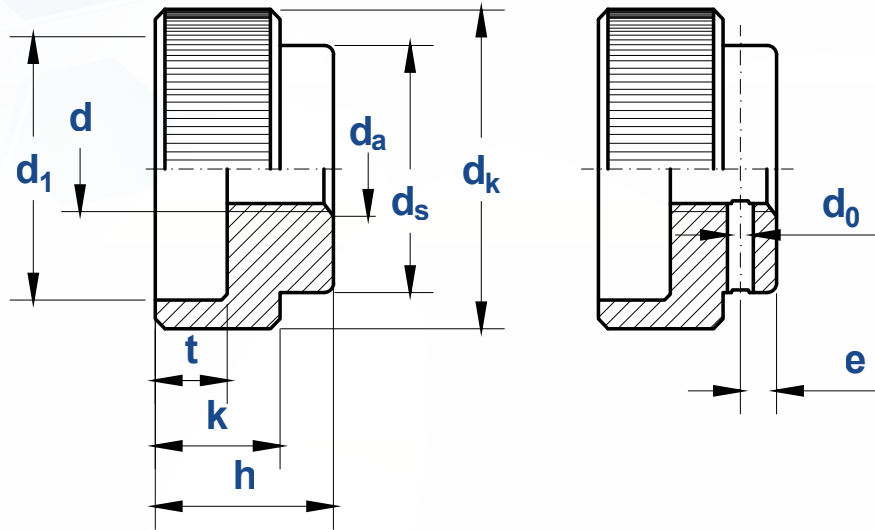




Type A

Type B

Thread Size d		M5	M6	M8	M10
P	Pitch	0.8	1	1.25	1.5
d_a	min	5	6	8	10
	max	5.75	6.75	8.75	10.8
d_1	min=nominal size	15	18	24	30
	max	15.43	18.43	24.53	30.52
d_0	Nominal Size	1.5	1.5	2	3
d_k	Nominal Size	20	24	30	36
	max	20.24	24.42	30.42	36.5
	min	19.58	23.58	29.58	35.5
d_s	max=nominal size	14	16	20	28
	min	13.57	15.57	19.48	27.48
e ①	Nominal Size	2.5	2.5	3	4
h	max=nominal size	12	14	17	20
	min	11.57	13.57	16.57	19.48
k	max=nominal size	8	10	12	14
	min	7.64	9.64	11.57	13.57
t	max=nominal size	5	6	7	8
	max	5.3	6.3	7.36	8.36
Knurl spacing		0.6	0.6	0.6	0.8
Associated parallel pin ISO 2338		1.5(m6)x14	1.5(m6)x16	2(m6)x20	3(m6)x28

①, After drilling, the finished drilling hole shall lie within the tolerance zone H7.