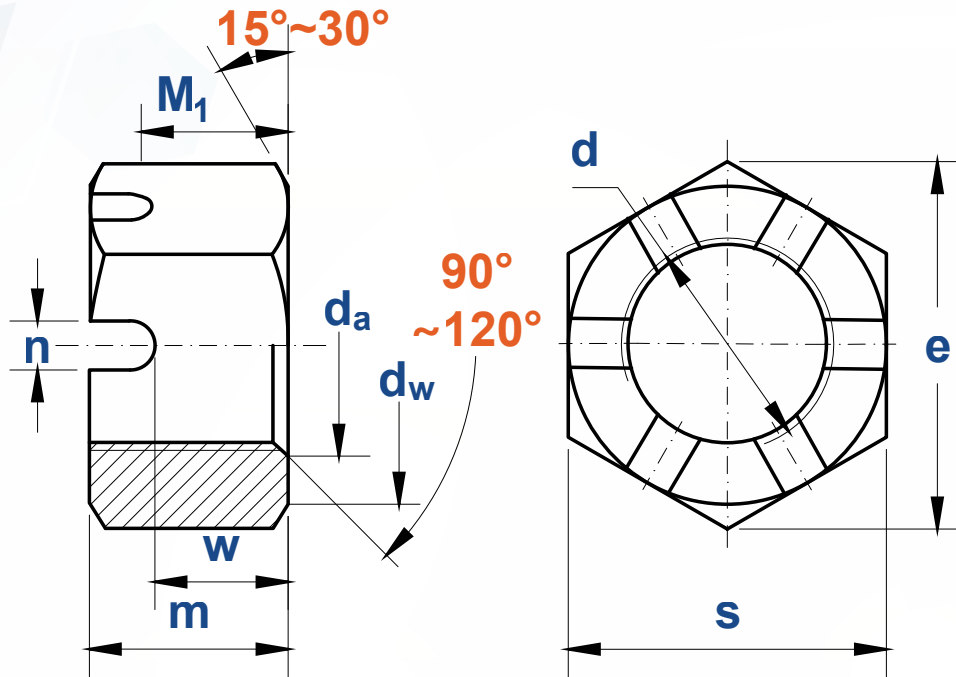




Thread Size d		M12	M16	M20	M24	(M27)	M30	(M33)
P	Pitch	1.75	2	2.5	3	3	3.5	3.5
d_a	min	12	16	20	24	27	30	33
	max	13	17.3	21.6	25.9	29.2	32.4	35.6
d_w	min	16.1	21.7	27.7	33.2	38	42.7	46.6
e	min	19.85	26.17	32.95	39.55	45.2	50.85	55.37
m	max=nominal size	15	19	22	27	30	33	35
	min	13.2	16.9	19.9	24.9	27.9	30.5	32.5
M_1	min	10.6	13.5	15.9	19.9	22.3	24.4	26
n	min	3.5	4.5	4.5	5.5	5.5	7	7
	max	3.98	4.98	4.98	5.98	5.98	7.58	7.58
s	max=nominal size	18	24	30	36	41	46	50
	min	17.57	23.16	29.16	35	40	45	49
w	min	9.48	12.3	15.3	18.16	21.16	23.16	25.16
	max	10	13	16	19	22	24	26
Series	Splint pins (ISO 1234)	3.2 × 22	4 × 28	4 × 36	5 × 40	5 × 45	6.3 × 50	6.3 × 56
per 1000 units ≈ kg		/	44	82	142	208	295	352