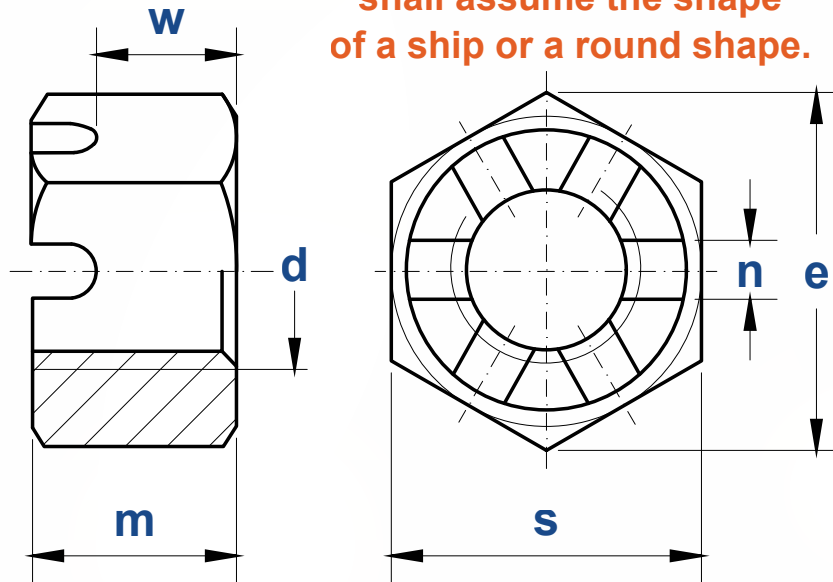


The bottom of the slot shall assume the shape of a ship or a round shape.



Screw Thread d		M12	M12	M16	M20	M24	(M27)	M30	(M33)
P	Pitch	1.75	1.75	2	2.5	3	3	3.5	3.5
e	min	19.85	20.88	26.17	32.95	39.55	45.2	50.85	55.37
m	max=nominal size	15	15	19	22	27	30	33	35
	min	13.2	13.2	16.9	19.9	24.9	27.9	30.5	32.5
n	max	3.98	3.98	4.98	4.98	5.98	5.98	7.58	7.58
	min	3.5	3.5	4.5	4.5	5.5	5.5	7	7
s	max=nominal size	18	19	24	30	36	41	46	50
	min	17.57	18.48	23.16	29.16	35	40	45	49
w	max	10	10	13	16	19	22	24	26
	min	9.48	9.48	12.3	15.3	18.16	21.16	23.16	25.16
per 1000 units≈g		/	25	44	82	142	208	295	352